

# OBZOR



## CAM SWITCHES



*Suitable for safe disconnection*



VSR 10 - 16 - 20

VSN 10 - 16 - 20

VSN 25 - 32

VSN 40 - 63 - 75

VSN 80 - 100 - 125 - 150

VSN 250

*Tradition since 1965*



## OBZOR Zlin ... for 50 years always within reach

Production Cooperative was established **fifty years** ago. During this time, OBZOR Zlin has ranked among top producers and distributors of small electromechanical products, automotive parts, metal parts, injection-molded plastic parts and gasket segments.

With the transfer of production of cam switches from the national company SVA in Kutna Hora followed by purchase of license for French **BACO cam switches** in 1970, the company expanded with developers, toolmakers, designers and other professionals and in 1972 started to produce own VS line of cam switches. The biggest customers were national company ROMO Fulnek and TATRAMAT Poprad. Since 1995, OBZOR became an **exclusive representative** of Austrian cam switch producer **Kraus + Naimer** (6 - 2000 A) for Czech Republic and Slovakia. In 2009, the original VS series were upgraded and replaced by a new range of VSN 10 A - 150 A and VSR 10 A - 20 A. Since 2014, VSN series expanded to 250 A. All OBZOR cam switches comply with standard EN 60947-3, Art. 2.3 for safe disconnection, so they can be used as well as disconnectors (designated both on the switch body and the front label).

At present, the Cooperative has its plants in Zlin, Uherske Hradiste and Olomouc, together employing approximately **260 workers**. Company's portfolio also includes medical products, mostly **pill organizers and dental boxes**. Since 2003 began production of **house switches and sockets**.

Our goal is to constantly improve the quality of products and therefore in 1997 we achieved quality system certification according to DIN EN ISO 9001:1995, in 2000 followed by quality management system according to DIN EN ISO 9002 and currently has certificates according to DIN EN ISO 9001: 2009 and ISO 14001: 2005.



Cam switches

House electroinstallation

Medical products

Injection molding

Engineering services

Other services

## NEXT GENERATION CAM SWITCHES - VSN, VSR

As purely Czech manufacturer of cam switches with more than 50-year tradition in switches production, we launched the new VSN and VSR product line in 2009.

The product line design has been based on reliable and time-tested technical solutions of the previous VS product line.

**Comparing to the previous VS line, the VSN and VSR product lines offer:**

- wider range of amperages
- new type of back mounting panel, allowing for mounting the switch both using screws and to a DIN batten
- higher nominal voltage and current values
- higher mechanical and electrical endurance values
- IP20 as a standard protection of connecting terminals and IP65 on the front side
- modern design of control elements, front panels and new protection covers
- square-shaped switch body (former circle-shaped VS switches)
- facile access when connecting conductors into the switch terminals thanks to inclined terminals of VSN 10 - VSN 20 switches
- suitable for safe disconnection
- **5-year warranty for VSN and VSR switches!**  
(for VSN and VSR switches delivered after 1. 1. 2011)

All types of extensions and accessories of the original VS product line are supplied in a new design of VSN and VSR product lines, therefore all individual requirements of customers can be accommodated.

The original VS product line was replaced with VSR or VSN cam switches in 2011. However we have available spare parts and accessories for VS 10-16-25-32-63-100: control elements and front panels, locks, rear fitting panel for DIN rail and protection covers. Only while stock lasts.



VSN 10 - 16 - 20



VSR 10 - 16 - 20



VSN 25 - 32



VSN 40 - 63 - 75



VSN 80 - 100 - 125 - 150



VSN 250



Shaft sealing  
IP65 in standard model



New front panel and  
controller design



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Accessories and special models ..... 23



Protection covers ..... 26



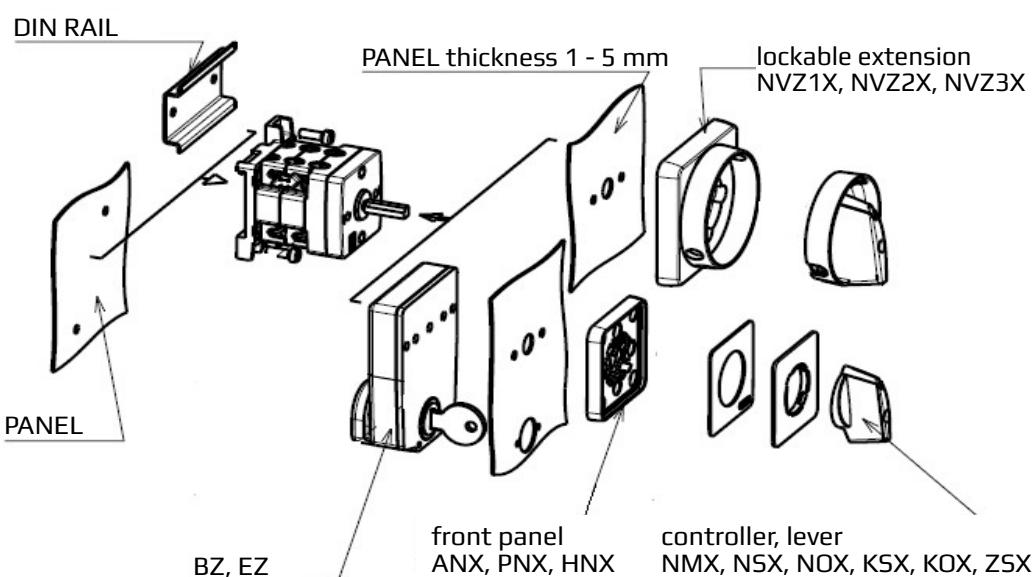
Control elements and front panels ..... 27

	1 - 2	3 - 4	5 - 6	7 - 8	9 - 10	11 - 12	0	Z	Z	Z	Z
1 - 2	X		X	X							
3 - 4					X	X	X				
5 - 6	X				X						
7 - 8		X									
9 - 10							X				
11 - 12	X	X									

Cam switch diagrams ..... 32

<b>VSN</b>	-	X X X X X X X X A X - V	-	X X X
amperage (type series)	-	switching diagram + angle (switching program)	-	mounting method
<b>VSR 10</b>		<b>XXXX</b> 4-digit scheme is for standard types according to catalogue (chosen by customer)	<b>V</b>	<b>ANC</b> small front panel 50x50 (black)
<b>VSR 16</b>				<b>ANZ</b> small front panel 50x50 (yellow)
<b>VSR 20</b>				<b>PNC</b> medium front panel 66x66 (black)
<b>VSN 10</b>		<b>XXXXXXXX</b> 8-digit scheme is assigned by manufacturer, <b>used for custom made</b> <b>switch schemes.</b>	<b>*Z</b>	<b>PNZ</b> medium front panel 66x66 (yellow)
<b>VSN 16</b>			<b>V22</b>	<b>HNC</b> large front panel 84x84 (black)
<b>VSN 20</b>				<b>HNZ</b> large front panel 84x84 (yellow)
<b>VSN 25</b>				
<b>VSN 32</b>		<b>AX</b> Switching angle is a variable value chosen by customer from scheme list.		
<b>VSN 40</b>				
<b>VSN 63</b>				
<b>VSN 75</b>				
<b>VSN 80</b>				
<b>VSN 100</b>				
<b>VSN 125</b>				
<b>VSN 150</b>				
<b>VSN 250</b>				

\*switches in K1, K2, SKN and SKV covers are always designed for back mounting - Z



The difference between VSN and VSR 10-20 is in terminals.

VSR 10-20 terminals are horizontally with the axis of the switch, the screws are tightened perpendicularly to the axis.

VSN 10-20 terminals are askew to the axis of the switch, the screws are tightened at an angle of approx. 45°

Technical parametres are identical.

VSN 25-150 terminals are horizontally with the axis of the switch, the screws are tightened perpendicularly to the axis.

#### Technical support:

Tel.: +420 577 195 138, e-mail: ots@obzor.cz

-	<b>S</b>	X	X	X	-	X	X	X	-	X	X	X	X	X	-	
---	----------	---	---	---	---	---	---	---	---	---	---	---	---	---	---	--

-	<b>label designation</b>	-	<b>controller</b>	-	<b>accessories</b>	-	<b>covers</b>
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**S001-999**

defined by producer  
- label designation  
according to switch position

**SPEC**

defined by customer  
- custom label  
designation

**NMR**

arrow small red

**NMS**

arrow small grey

**NMC**

arrow small black

**NSR**

arrow mid-size red

**NSS**

arrow mid-size grey

**NSC**

arrow mid-size black

**NOR**

arrow large red

**NOS**

arrow large grey

**NOC**

arrow large black

**KSR**

lever mid-size red

**KSS**

lever mid-size grey

**KSC**

lever mid-size black

**KOR**

lever large red

**KOS**

lever large grey

**KOC**

lever large black

**ZSR**

lockable arrow red

**ZSS**

lockable arrow grey

**ZSC**

lockable arrow

**LOCKABLE EXTENSION****NVZ1R**mid-size 66x66 for  
VSN(R) 10-20 red controller**NVZ1S**mid-size 66x66 for  
VSN(R) 10-20 grey controller**NVZ1C**mid-size 66x66 for  
VSN(R) 10-20 black controller**NVZ3R**mid-size 66x66 for  
VSN(R) 25-150 red controller**NVZ3S**mid-size 66x66 for  
VSN(R) 25-150 grey controller**NVZ3C**mid-size 66x66 for  
VSN(R) 25-150 black controller**NVZ2R**large 84x84 for VSN 25-150  
red controller**NVZ2S**large 84x84 for VSN 25-150  
grey controller**NVZ2C**large 84x84 for VSN 25-150  
black controller**BZ** - block lock, key can be  
pulled out only in locked  
position**EZ** - block lock, key can be  
pulled out also in opened  
position**REVERSIBLE MECHANISM  
for VSN(R) 10-20****R21, R81, R812, R78, R32,  
R78, R32, R7832, R8132,  
R7821****UNIDIRECTIONAL ROTATION****JO** - for VSN 10-20**SPLIT CONTROL****DO** - for VSN(R) 10-150**E** - switches mounted in parallel**T** - switches mounted in series**OK4**

VSR 10-20 up to 4 levels

**OK6**

VSR 10-20 up to 6 levels

**OKV**

VSR 10-20 up to 6 levels

**K1CS**

VSN 10-20 up to 4 levels

**K1DM**

VSN 10-20 up to 3 levels

**K1DV**

VSN 10-20 up to 6 levels

**K2CM**

VSN 25-75 up to 2 levels

**K2CS**

VSN 25-75 up to 4 levels

**K2CV**

VSN 25-75 up to 6 levels

**K2DM**

VSN 25-75 up to 3 levels

**K2DV**

VSN 25-75 up to 6 levels

**SKN**

VSN 80-150 up to 4 levels

**SKV**

VSN 250

**K2J**

cover with circuit breaker

VSN 10-75

**K2P**

cover with fuse switch

VSN 10-32

**K2PBO**cover with hole for fuse  
switch VSN 10-75**K2Z**

cover with socket

(4 or 5 pin) VSN 10-32

**K2R**

cover with inlet (4 of 5 pin)

VSN 10-32

**K2XXSG**

cover with indicator

**NOTE:**Covers supplied  
with/without PG outlets.

## Cam switches technical data (acc. to CSN EN 60947-3)

Type range	VSN 10	VSN 16	VSN 20	VSN 25	VSN 32	VSN 40	VSN 63	VSN 75	VSN 80	VSN 100	VSN 125	VSN 150	VSN 250
VSR range	VSR 10	VSR 16	VSR 20										
Impuls withstand voltage (Uiimp)	4 kV	4 kV	4 kV	6 kV	6 kV	6 kV	6 kV	6 kV	6 kV	6 kV	6 kV	6 kV	6 kV
Isolation voltage (Ui)	690 V	690 V	690 V	690 V	690 V	690 V	690 V	690 V	690 V	690 V	690 V	690 V	690 V
Thermal current without cover (Ith)	15 A	20 A	25 A	25 A	32 A	50 A	70 A	90 A	100 A	125 A	150 A	175 A	250 A
Thermal current with cover (Ithc)	10 A	16 A	20 A	25 A	32 A	40 A	63 A	75 A	80 A	100 A	125 A	150 A	250 A
Nominal on-load voltage (Ue)	400/500 V AC	400/500 V AC	400/500 V AC	400/500 V AC	400/500 V AC	400/500 V AC	400/500 V AC	400/500 V AC	400/500 V AC	400/500 V AC	400/500 V AC	400/500 V AC	400/500 V AC
Working current (Ie)	AC21	10 A	16 A	20 A	25 A	32 A	40 A	63 A	75 A	80 A	100 A	125 A	160 A
AC 23	10 A	16 A	20 A	25 A	30 A	35 A	40 A	45 A	50 A	55 A	60 A	65 A	100 A
AC 3	8 A	12 A	14 A	18 A	22 A	25 A	30 A	33 A	35 A	40 A	45 A	50 A	55 A
Short-circuit switching capacity (Icam)	200 A	230 A	280 A	300 A	450 A	500 A	750 A	1000 A	1000 A	1500 A	2000 A	2500 A	4000 A
Short-term withstand current (Icw / 1s)	300 A	400 A	500 A	600 A	750 A	900 A	1200 A	1500 A	1500 A	2000 A	2500 A	3000 A	4500 A
Working frequency		50 Hz		50 Hz		50 Hz		50 Hz		50 Hz		50 Hz	50 Hz
Conductor diameter in mm (under the screw), only for Copper conductors		1 - 4 mm <sup>2</sup>		4 - 10 mm <sup>2</sup>		10 - 25 mm <sup>2</sup>		10 - 25 mm <sup>2</sup>		25 - 70 mm <sup>2</sup>		25 - 70 mm <sup>2</sup>	
Maximum number of switching positions	12		12		12		12		12		8		8
Maximum number of levels	12		12		12		12		12		6		4
Maximum number of contacts	24		24		24		24		24		12		8
Control shaft size	5 x 5 mm		6 x 6 mm		6 x 6 mm		6 x 6 mm		6 x 6 mm		6 x 6 mm		6 x 6 mm
Electrical enduranc in AC3 and AC23 classes acc. to CSN EN 60947-3 (number of cycles)	150 000 for AC23	100 000 for AC23	80 000 for AC23	70 000 for AC23	60 000 for AC23	40 000 for AC23	30 000 for AC23	10 000 for AC23	15 000 for AC23	12 000 for AC23	6 000 for AC23	5 000 for AC23	200 for all categories
Mechanical endurance (number of cycles)	100 000 for AC3	70 000 for AC3	50 000 for AC3	40 000 for AC3	30 000 for AC3	20 000 for AC3	6 000 for AC3						
Protection of cam switch		IP 20		IP 20		IP 20		IP 20		IP 20		IP 20	IP 00
From Front		IP 65		IP 65		IP 65		IP 65		IP 65		IP 65	IP 65
Maximum switching frequency / h	900		800		300		250			120			60
Weather resistance	-40 / +55 °C		-40 / +55 °C		-40 / +55 °C		-40 / +55 °C		-40 / +55 °C		-40 / +55 °C		-40 / +55 °C
Mounting position	any		any		any		any		any		any		any
Connection screw	torx Nr.15		torx Nr.25		imbus Nr.3		imbus Nr.4		imbus Nr.4		imbus Nr.4		M12
Maximum tightening torque	1 Nm		3 Nm		3 Nm		4 Nm		4 Nm		4 Nm		4 Nm
Dimensions	43 x 43 mm		60 x 60 mm		60 x 60 mm		79 x 79 mm		79 x 79 mm		153 x 97 mm		
Front mounting pitch	30 mm		30 mm / 50 mm		30 mm / 50 mm		50 mm		50 mm		50 mm		
Max. length of conductor stripping	10 mm		13 mm		13 mm		13 mm		13 mm		20 mm		dependant on terminal lug

All cam switches meet the requirements of CSN EN 60 947-3, Section 2.3 - disconnectors.



All cam switches can be used for nominal voltage levels of 400 V AC and 500 V AC.

Requirement for application of VSN 10 - VSN 75 in the 500 V AC network must be declared in the order..

# O3ZOR

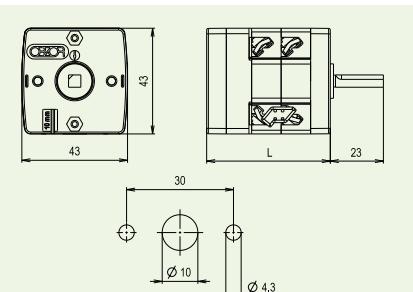
## CAM SWITCHES

for safe disconnection according to CSN EN 60947-3 article 2.3

10 A  
16 A  
20 A



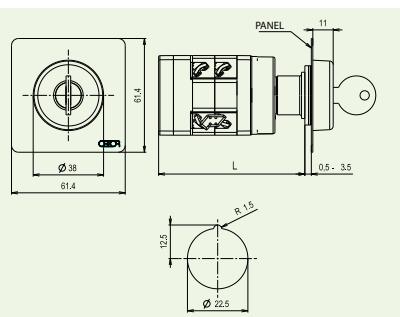
## Cam switches, front mounted (embedded)



Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	38,3
2	3 - 4	50,3
3	5 - 6	62,3
4	7 - 8	74,3
5	9 - 10	86,3
6	11 - 12	98,3
7	13 - 14	110,3
8	15 - 16	122,3
9	17 - 18	134,3
10	19 - 20	146,3
11	21 - 22	158,3
12	23 - 24	170,3

Length of the control shaft can be extended at customer's discretion in 12 mm sections.

## Cam switches, central mounted



Note: with key control, the switches can be applied only up to 4 levels.

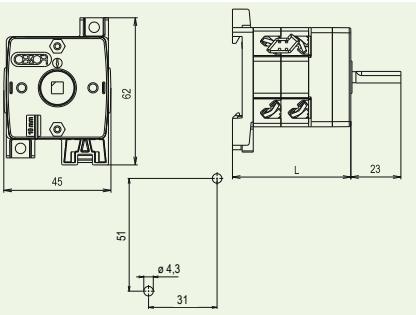
Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	67
2	3 - 4	79
3	5 - 6	91
4	7 - 8	103
5	9 - 10	115
6	11 - 12	127
7	13 - 14	139
8	15 - 16	151
9	17 - 18	163
10	19 - 20	175
11	21 - 22	187
12	23 - 24	194

VSN 10-16-20 switches with central mounting to the opening with diameter of 22.5 mm are available in two models:

- with key control
- with arrow control

At key controlled switches, the key can be removed in all positions when switching angle equals to 45° and 90°.

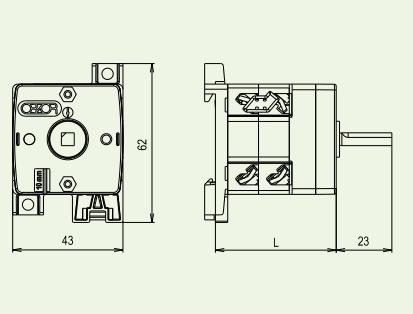
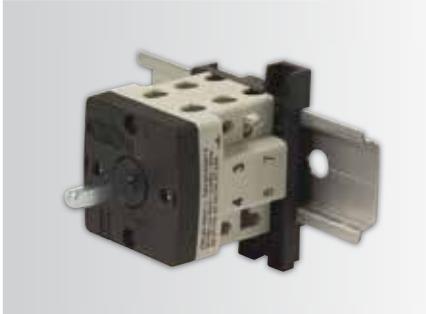
## Cam switches, back mounted using screws



Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	39,3
2	3 - 4	51,3
3	5 - 6	63,3
4	7 - 8	75,3
5	9 - 10	87,3
6	11 - 12	99,3
7	13 - 14	111,3
8	15 - 16	123,3
9	17 - 18	135,3
10	19 - 20	147,3
11	21 - 22	159,3
12	23 - 24	171,3

Length of the control shaft can be extended at customer's discretion in 12 mm sections.

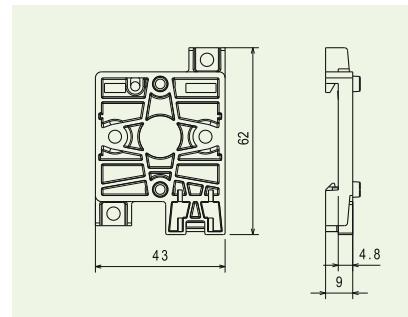
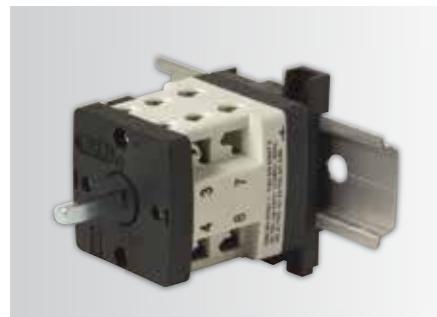
## Cam switches, back mounted on DIN batten



Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	35,1
2	3 - 4	47,1
3	5 - 6	59,1
4	7 - 8	71,1
5	9 - 10	83,1
6	11 - 12	95,1
7	13 - 14	107,1
8	15 - 16	119,1
9	17 - 18	131,1
10	19 - 20	143,1
11	21 - 22	155,1
12	23 - 24	167,1

With the back mounted extension, VSN can be fixed using screws or to the batten of 35 × 7,5 mm according to DIN EN 50022. Length of the control shaft can be extended at customer's discretion in 12 mm sections.

## | Back mounting panel for pro VSN 10 - 16 - 20



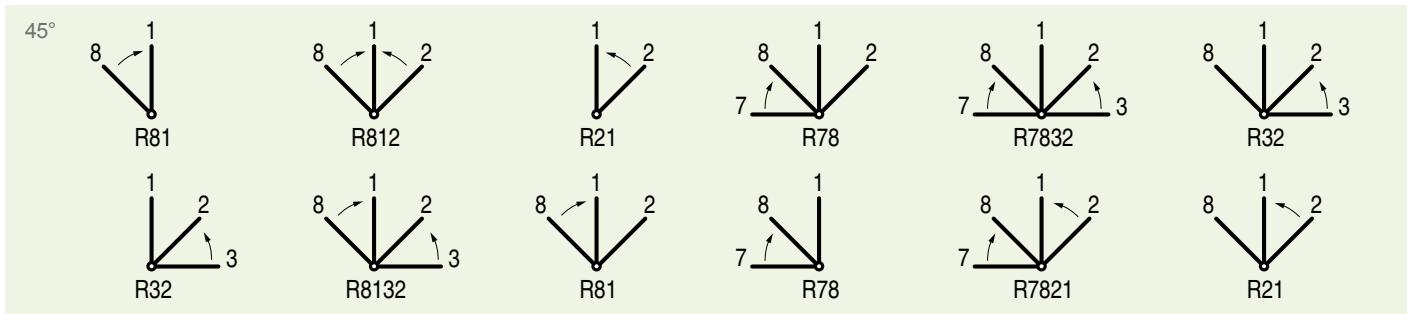
Universal model for both mounting using screws and on a DIN batten.

## | One-way turning cam switches - JO type



One-way turning can be carried out only for VSN 10-16-20 under the switching angle of 45° a 90° with front or back mounting.  
The device prevents reverse turning of the switch. Length of the switch is increased by 12 mm.

## | Automatic reverse movement cam switches - R-type



VSN 10 - 16 - 20 cam switch can be fitted with automatic reverse movement device (for pulse switching).

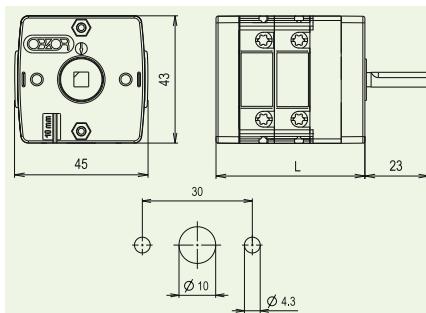
Automatic reverse movement can be applied to switches up to 4 switching levels, i. e. 8 switching circuits. Other applications should be consulted with the manufacturer.

R81 identification defines automatic reverse movement from position 8 to position 1. R812 identification indicates automatic reverse movement from positon 8 to position 1 and from position 2 to position 1.

Reverse positions are marked with arrows, all other positions are locked.

Length of the switch L is increased by 12 mm.

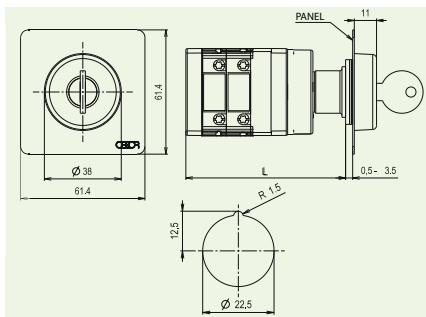
## Cam switches, front mounted (embedded)



Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	34,5
2	3 - 4	46,5
3	5 - 6	58,5
4	7 - 8	70,5
5	9 - 10	82,5
6	11 - 12	94,5
7	13 - 14	106,5
8	15 - 16	118,5
9	17 - 18	130,5
10	19 - 20	142,5
11	21 - 22	154,5
12	23 - 24	166,5

Length of the control shaft can be extended at customer's discretion in 12mm sections.

## Cam switches, central mounted



Note: with key control, the switches can be applied only up to 4 levels.

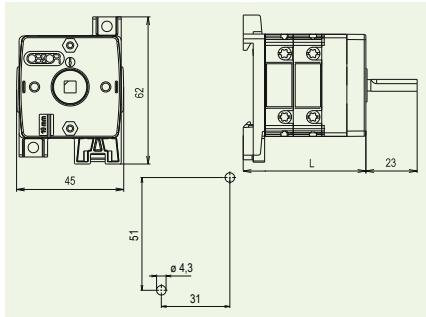
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VSR 10-16-20 switches with central mounting to the opening with diameter of 22.5 mm are available in two models:

- with key control
- with arrow control

Key controlled switches - key can be removed in all positions when switching angle equals to 45° and 90°.

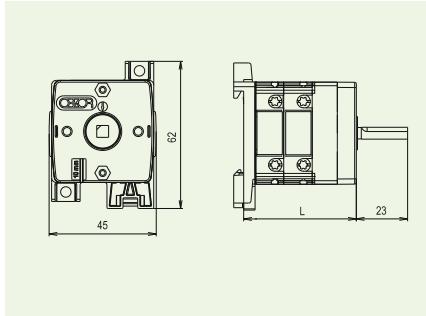
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Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	39,3
2	3 - 4	51,3
3	5 - 6	63,3
4	7 - 8	75,3
5	9 - 10	87,3
6	11 - 12	99,3
7	13 - 14	111,3
8	15 - 16	123,3
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Length of the control shaft can be extended at customer's discretion in 12 mm sections..

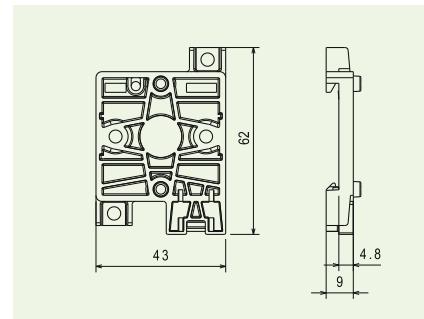
## Cam switches, back mounted on DIN batten



Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	35,1
2	3 - 4	47,1
3	5 - 6	59,1
4	7 - 8	71,1
5	9 - 10	83,1
6	11 - 12	95,1
7	13 - 14	107,1
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9	17 - 18	131,1
10	19 - 20	143,1
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12	23 - 24	167,1

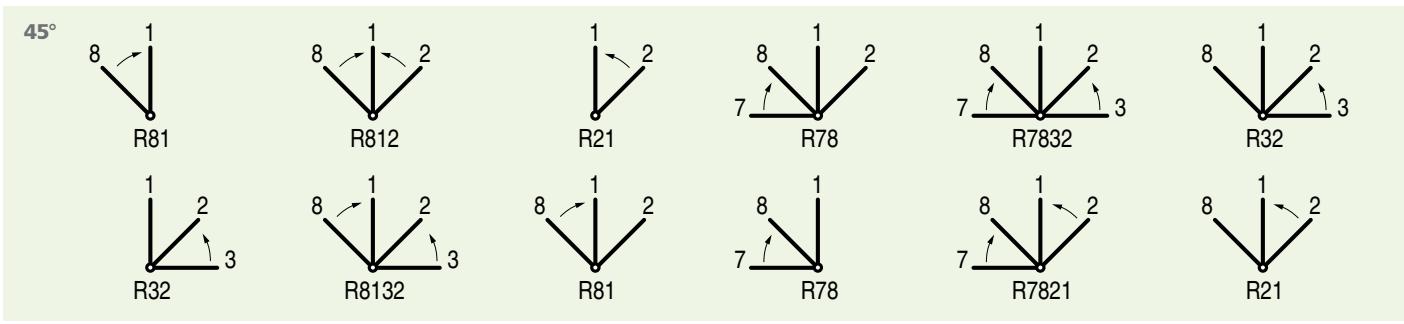
With the back mounted extension, VSR can be fixed using screws or to the batten of 35 x 7,5 mm according to DIN EN 50022. Length of the control shaft can be extended at customer's discretion in 12 mm sections.

## Back mounting panel for VSR 10 - 16 - 20



Universal model for both mounting using screws and on a DIN batten.

## Automatic reverse movement cam switches - R-type



VSN 10 - 16 - 20 cam switch can be fitted with automatic reverse movement device (for pulse switching).

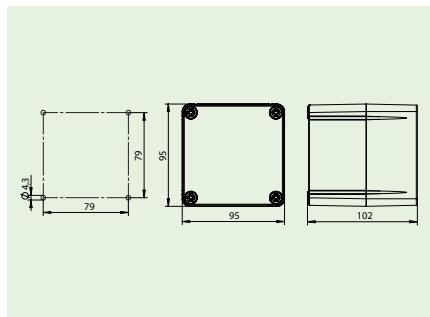
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Length of the switch L is increased by 12 mm.

## Protection cover K1CS

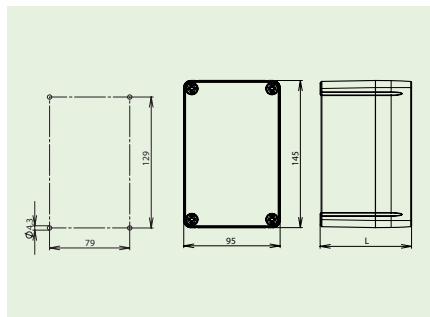


### PROTECTION COVER VSN 10 - 16 - 20

K1CS for VSN 10 - 16 - 20  
up to max. 4 levels

- IP 65, installation on vertical surface
- for switches without additional devices (switch with indicator, block lock switches, ...)
- outlets placed in the upper and lower part of the cover (front view) max. 2 x PG 16 (1 x PG 21)
- cover fitted with N, PE conductors terminals
- plastic material - suitable also for mounting on materials of B, C1, C2 flammability grades

## Protection cover K1D



Cover	L (mm)
K1DM	90
K1DV	127

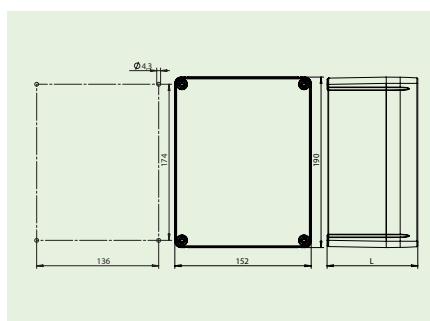
### PROTECTION COVER VSN 10 - 16 - 20

Produced in two sizes:

1. K1DM for VSN (VSR) 10 - 16 - 20 do max. 3 levels
2. K1DV for VSN (VSR) 10 - 16 - 20 do max. 6 levels

- IP 65, installation on vertical surface
- for switches with addition
- outlets placed in the upper and lower part of the cover max. 2 x PG 16 (1 x PG 21)
- cover fitted with N, PE conductors terminals
- plastic material - suitable also for mounting on materials of B, C1, C2 flammability grades

## Protection cover K2D



Cover	L (mm)
K2DM	101
K2DV	168

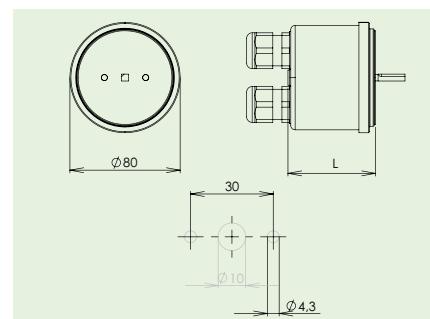
### PROTECTION COVER VSN 10 - 16 - 20

Produced in two sizes:

1. K2DM for VSN 10 - 16 - 20 up to max. 4 levels
2. K2DV for VSN 10 - 16 - 20 up to max. 9 levels

- IP 65, installation on vertical surface
- for switches with additional devices (switch with indicator, block lock switches, ...)
- outlets placed in the upper and lower part of the cover (front view) max. 2 x PG 29
- cover fitted with N, PE conductors terminals
- plastic material - suitable also for mounting on materials of B, C1, C2 flammability grades

## Cylindrical protection cover OKV

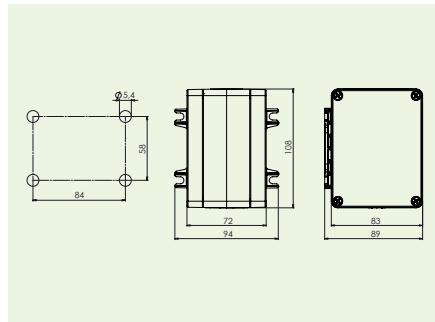


### CYLINDRICAL PROTECTION COVER VSN 10 - 16 - 20

- IP 65, installation on vertical surface
- for switches without addition
- outlets placed in the back - 2x PG 16
- plastic material

Number of levels	Length L (mm)
1	68
2	80
3	92
4	104
5	116

## Protection cover OK4

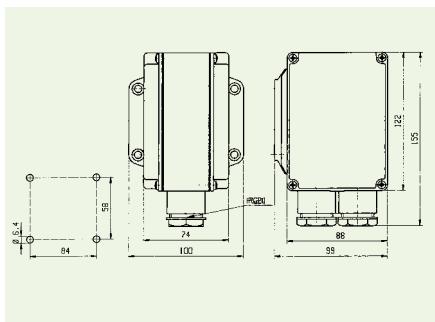


**PROTECTION COVER VSN 10 - 16 - 20  
VSR 10 - 16 - 20**

OK4 for VSN (VSR) 10 - 16 - 20  
up to max. 4 levels

- IP 65, installation on horizontal surface
- outlets placed in the back - 2x PG 16
- cover fitted with N, PE conductors terminals
- plastic material, suitable also for mounting on B, C1, C2 (combustibility grade) materials

## Protection cover OK6



**PROTECTION COVER VSN 10 - 16 - 20  
VSR 10 - 16 - 20**

OK6 for VSN (VSR) 10 - 16 - 20  
up to max. 6 levels

- IP 54, installation on horizontal surface
- 2 x PG 21 outlets, standardly embedded on the back of the cover
- cover fitted with N, PE conductors terminals
- for switches with additional devices (block lock switches, max. up to 2 levels, cover fitted for vertical surface installation, outlets placed in the bottom of the cover)
- plastic material



HAWAII

MUDPEL

TEHNOLOGI

# O3ZOR

## CAM SWITCHES

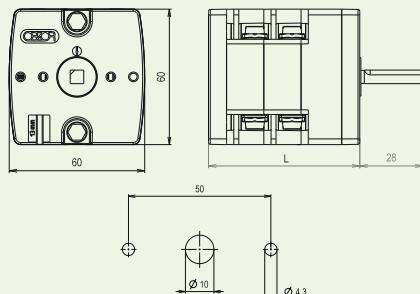
for safe disconnection according to CSN EN 60947-3 article 2.3

25 A

32 A



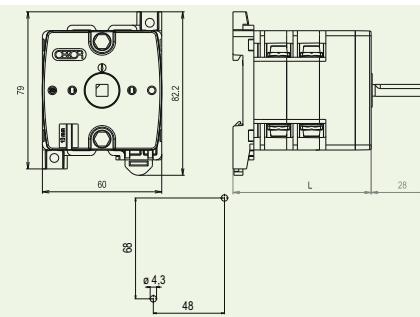
## Cam switches, front mounted (embedded)



Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	50,5
2	3 - 4	67
3	5 - 6	83,5
4	7 - 8	100
5	9 - 10	116,5
6	11 - 12	133
7	13 - 14	149,5
8	15 - 16	166
9	17 - 18	182,5
10	19 - 20	199
11	21 - 22	215,5
12	23 - 24	232

Length of the control shaft can be extended at customer's discretion in 16.5 mm sections.

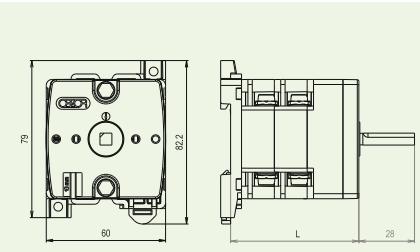
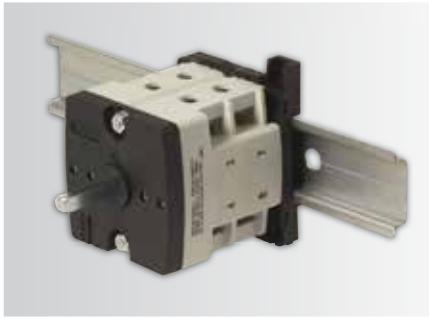
## Cam switches, back mounted on screws



Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	53
2	3 - 4	69,5
3	5 - 6	86
4	7 - 8	102,5
5	9 - 10	119
6	11 - 12	135,5
7	13 - 14	152
8	15 - 16	168,5
9	17 - 18	185
10	19 - 20	201,5
11	21 - 22	218
12	23 - 24	234,5

Length of the control shaft can be extended at customer's discretion in 16.5 mm sections.

## Cam switches, back mounted on DIN batten



Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	48
2	3 - 4	64,5
3	5 - 6	81
4	7 - 8	97,5
5	9 - 10	114
6	11 - 12	130,5
7	13 - 14	147
8	15 - 16	163,5
9	17 - 18	180
10	19 - 20	196,5
11	21 - 22	213
12	23 - 24	229,5

With the back mounted extension, VSN can be fixed using screws or to the batten of 35 × 7,5 mm according to DIN EN 50022. Length of the control shaft can be extended at customer's discretion in 16.5 mm sections.

# O3ZOR

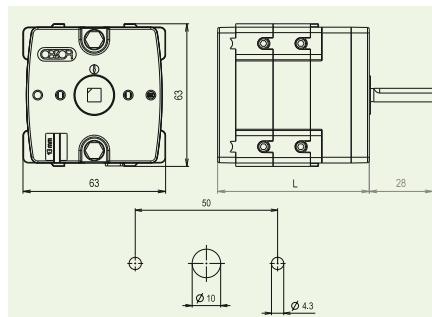
## CAM SWITCHES

for safe disconnection according to CSN EN 60947-3 article 2.3

40 A  
63 A  
75 A



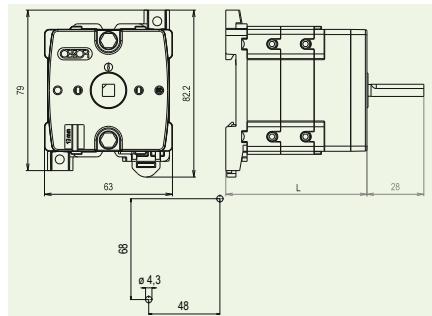
## Cam switches, front mounted (embedded)



Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	50,5
2	3 - 4	67
3	5 - 6	83,5
4	7 - 8	100
5	9 - 10	116,5
6	11 - 12	133
7	13 - 14	149,5
8	15 - 16	166
9	17 - 18	182,5
10	19 - 20	199
11	21 - 22	215,5
12	23 - 24	232

Length of the control shaft can be extended at customer's discretion in 16.5 mm sections.

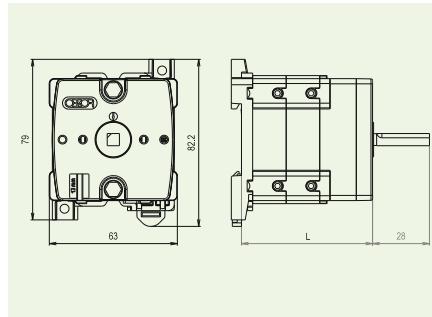
## Cam switches, back mounted on screws



Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	53
2	3 - 4	69,5
3	5 - 6	86
4	7 - 8	102,5
5	9 - 10	119
6	11 - 12	135,5
7	13 - 14	152
8	15 - 16	168,5
9	17 - 18	185
10	19 - 20	201,5
11	21 - 22	218
12	23 - 24	234,5

Length of the control shaft can be extended at customer's discretion in 16.5 mm sections.

## Cam switches, back mounted on DIN batten



Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	48
2	3 - 4	64,5
3	5 - 6	81
4	7 - 8	97,5
5	9 - 10	114
6	11 - 12	130,5
7	13 - 14	147
8	15 - 16	163,5
9	17 - 18	180
10	19 - 20	196,5
11	21 - 22	213
12	23 - 24	229,5

With the back mounted extension, VSN can be fixed using screws or to the batten of 35 × 7,5 mm according to DIN EN 50022.  
Length of the control shaft can be extended at customer's discretion in 16.5 mm sections.

VSN 75 switches are available only without the contact jumper wires.

To fulfil IP20 requirements, all idle terminals of VSN 40-75 cam switches shall be covered with plugs as standard.

# O3ZOR

## CAM SWITCHES

for safe disconnection according to CSN EN 60947-3 article 2.3

80 A

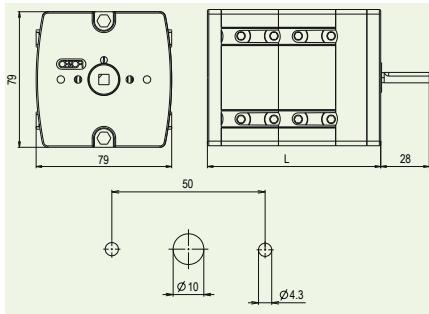
100 A

125 A

150 A



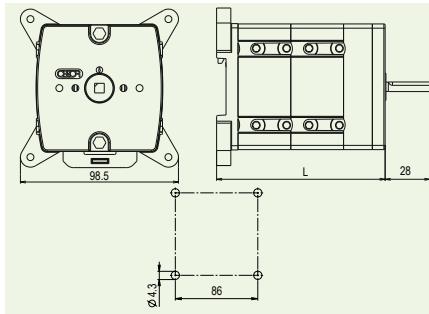
## Cam switches, front mounted (embedded)



Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	67
2	3 - 4	100
3	5 - 6	133
4	7 - 8	166
5	9 - 10	199
6	11 - 12	232

Length of the control shaft can be extended at customer's discretion in 16.5 mm sections.

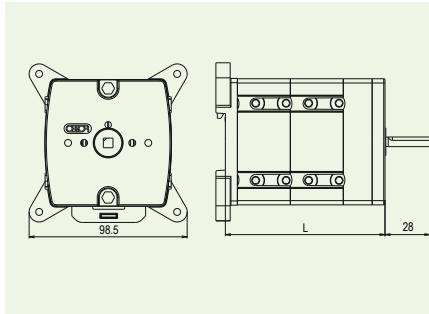
## Cam switches, back mounted on screws



Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	72,5
2	3 - 4	105,4
3	5 - 6	138,4
4	7 - 8	171,4
5	9 - 10	204,4
6	11 - 12	237,4

Length of the control shaft can be extended at customer's discretion in 16.5 mm sections.

## Cam switches, back mounted on DIN batten



Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	65,5
2	3 - 4	99,5
3	5 - 6	132,5
4	7 - 8	165,5
5	9 - 10	198,5
6	11 - 12	231,5

With the back mounted extension, VSN can be fixed using screws or to the batten of 35 × 7,5 mm according to DIN EN 50022. Length of the control shaft can be extended at customer's discretion in 16.5 mm sections.

To fulfil IP20 requirements, all idle terminals of VSN 80 - 150 cam switches shall be covered with plugs as standard.

# O3ZOR

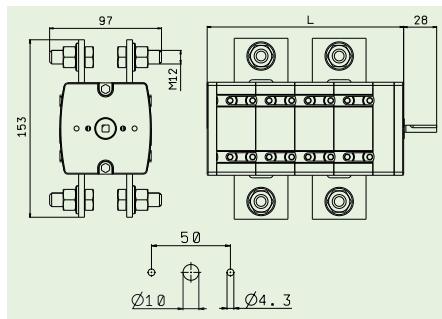
## CAM SWITCHES

for safe disconnection according to CSN EN 60947-3 article 2.3

250 A



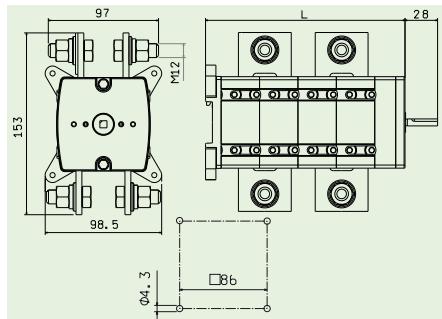
## Cam switches, front mounted (embedded)



Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	100
2	3 - 4	166
3	5 - 6	232

Length of the control shaft can be extended at customer's discretion in 16.5 mm sections.

## Cam switches, back mounted on screws

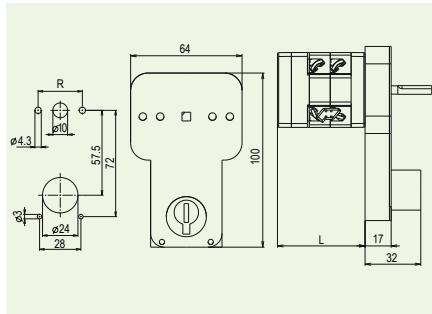


Number of levels	Number of switching systems	Length L (mm)
1	1 - 2	105,4
2	3 - 4	171,4
3	5 - 6	237,4
4	7 - 8	303,4

Length of the control shaft can be extended at customer's discretion in 16.5 mm sections.

Protection of connecting terminals IP 00.

## Cam switches, with block locks - BZ type



Block lock cam switches of BZ type are available:

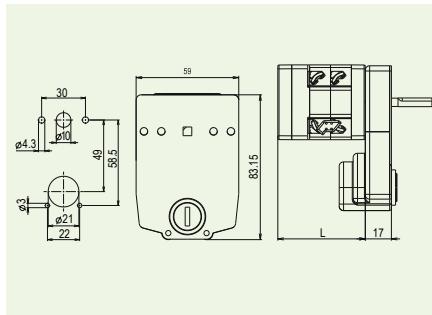
- a) with lock inserts for various number of keys (BZX)
- a) with lock inserts for the same number of the key (BZY)

Block locks of BZ type are not available for the central mounted cam switches.

R	Type range
30 mm	VSN, VSR 10 - 16 - 20
50 mm	VSN 25 - 250

At VSN 10 - 150, VSR 10 - 16 - 20 cam switches, the block lock of BZ type is capable of locking at the switch switching angle of 45 Dgr or 90 Dgr one (any) position, or all positions. At other switching angles, only a position of 12, 3, 6, or 9 o'clock may be locked. The key can be removed only when the switch is in the locked position.

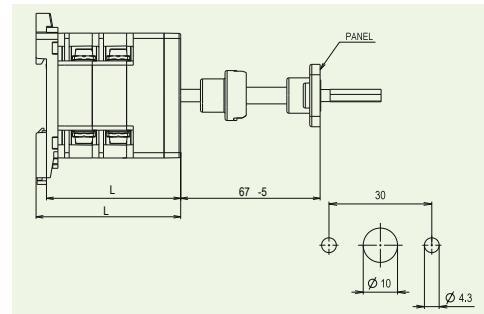
## Block lock cam switches - EZ type



R	Type range
30 mm	VSN, VSR 10 - 16 - 20
50 mm	VSN 25 - 75

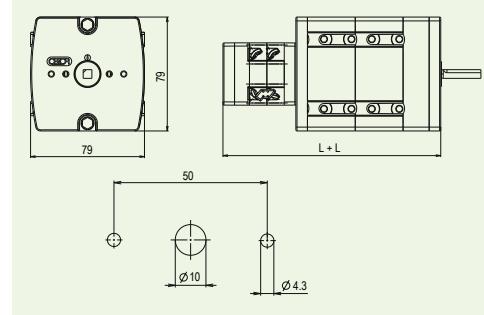
EZ type block locks can be used under the same conditions as BZ block locks. The only difference is that the key can be removed from the lock also in the switch unlock position.

## Cam switches, with split control - DO type



The split control cam switch can be mounted so that the control element is fixed on the removable or turning panel, whilst the cam switch is firmly fixed in the cabinet or switchboard. The cam switch can be back mounted. Distance of the front panel from the cam switch body is 62 - 67 mm.

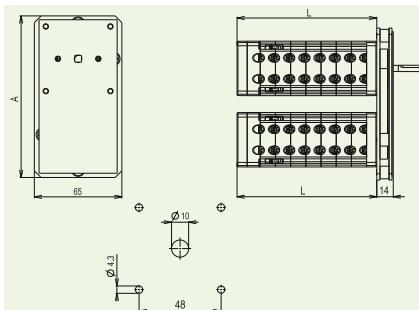
## Cam switches, mechanically mounted in series - T type



By connecting two switches in series to the common shaft, two cam switches of various amperages and sizes can be simultaneously controlled, e. g. common switching of power and control contacts.

Control contacts of an additional switch can be switched in advance, or with delay compared to the main contacts.

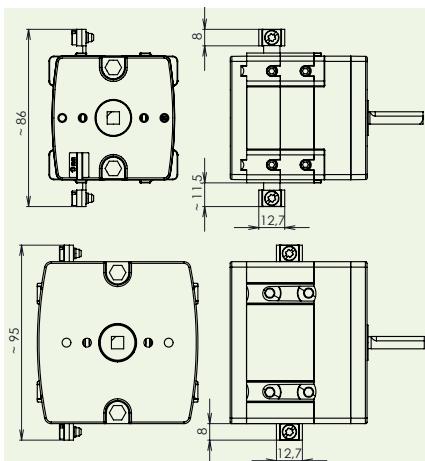
## Cam switches, mechanically mounted in parallel - E type



Type range	A (mm)
VSN 10 - 16 - 20 + VSN 10 - 16 - 20	120
VSN 10 - 16 - 20 + VSR 10 - 16 - 20	120
VSN 25 - 32 + VSN, VSR 10 - 16 - 20	120
VSN 40 - 63 - 75 + VSN, VSR 10 - 16 - 20	147
VSN 25 - 75 + VSN 25 - 75	147

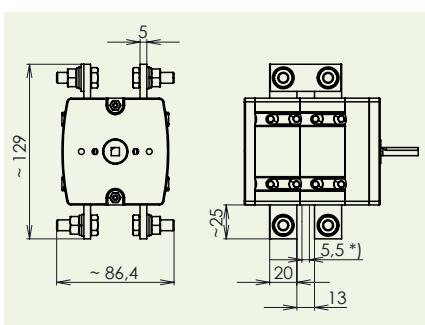
Various switching problems can be solved with an extension connecting two cam switches in parallel. For instance, in case the mounting space is limited, two shorter switches can be used instead of one longer, or in case the switching program requires more than 24 contacts (switching levels), switching can be split between cam switches. In both cases, the switches are controlled via one control arrow.

## Additional connecting terminal VSN 40 - 150



Connecting terminal allows connection of conductors with diameter 1 - 4 mm<sup>2</sup>.  
- protection IP 00  
- supplied only as a spare part

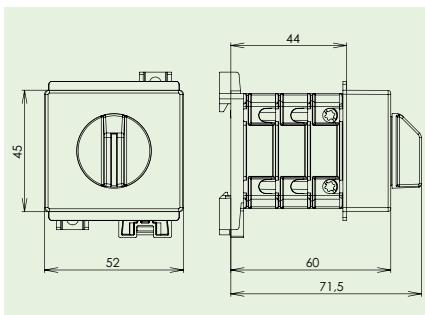
## Additional connecting terminal for cable lug VSN 80 - 150



Additional connecting terminal allows connection of conductors using cable lug endings and M8 screws.  
- supplied only as a spare part  
- protection IP 00

\*) - minimum allowed distance between cable lugs that must be kept when mounting.  
For mezzanine connection of terminals using additional connecting terminals, it is necessary to use a special connectors that need to be ordered in the same amount as the number of standard connectors between levels of the switch.

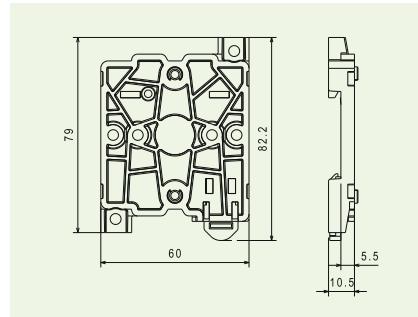
## Cam switches with front panels 45 x 52 mm



VSN 10 - 16 - 20 cam switches up to 3 switching levels can be mounted with the front panel of 45 x 52 mm to a range of module devices with the module thickness of 17,5 mm. To keep the modul device height (44 mm), the switches are fitted with switching levels with no contacts, if needed.

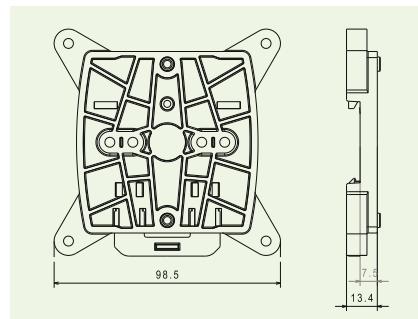
In case more switching levels are needed, the total length of 44 mm will be increased by 12 mm per each additional level. In such a case, the switches are supplied with a standard NM control lever.

### Back mounting panel for VSN 25 - 75



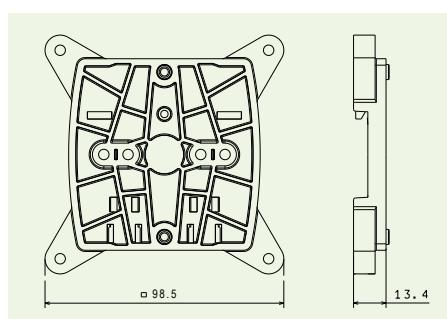
Universal model for both mounting using screws and on a DIN batten.

### Back mounting panel for VSN 80 - 100 - 125 - 150



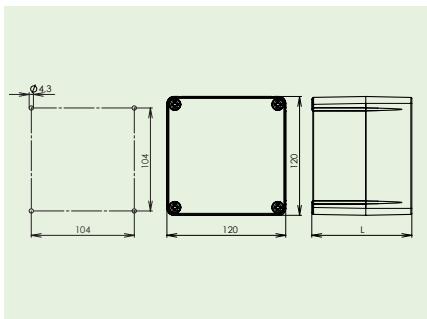
Universal model for both mounting using screws and on a DIN batten.

### Back mounting panel for VSN 250



Universal model for mounting using screws.

## Protection cover K2C



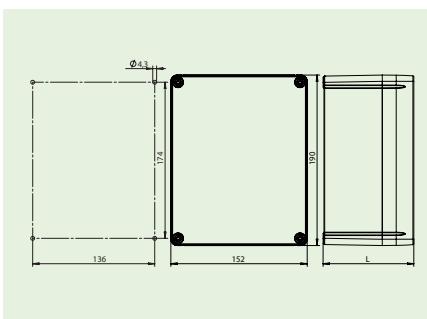
Cover	L (mm)
K2CM	101
K2CS	134
K2CV	168

### PROTECTION COVER VSN 25 - 75

Produced in three sizes:

1. K2CM for VSN 25 - 75 max. up to 2 levels
  2. K2CS for VSN 25 - 75 max. up to 4 levels
  3. K2CV for VSN 25 - 75 max. up to 6 levels
- IP 65, installation on vertical surface
  - for switches without auxiliaries
  - outlets placed in the upper and lower part of the cover max. 2 x PG 21 (1 x PG 29)
  - cover fitted with N, PE conductors terminals
  - plastic material - suitable also for mounting on materials of B, C1, C2 flammability grades

## Protection cover K2D



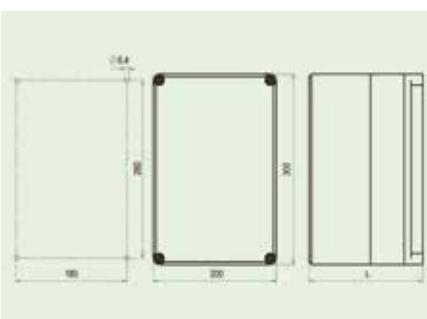
Cover	L (mm)
K2DM	101
K2DV	168

### PROTECTION COVER VSN 25 - 75

Produced in two sizes:

1. K2DM for VSN 25 - 75 up to max. 3 levels
  2. K2DV for VSN 25 - 75 up to max. 6 levels
- IP 65, installation on vertical surface
  - for switches with additional devices (switch with indicator, block lock switches, ...)
  - outlets placed in the upper and lower part of the cover (front view) max. 2 x PG 29
  - cover fitted with N, PE conductors terminals
  - plastic material - suitable also for mounting on materials of B, C1, C2 flammability grades

## Protection cover SKN



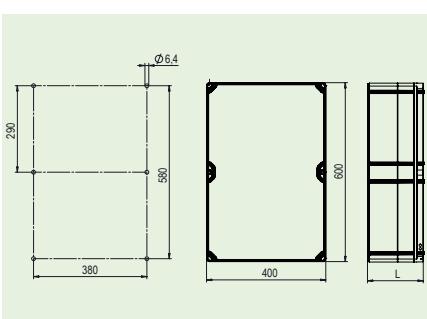
Cover	Number of levels	L (mm)
SKN	1	132
SKN	2	132
SKN	3	187
SKN	4	242

### PROTECTION COVER VSN 80 - 150

SKN for VSN 80 - 150 max. up to 4 levels.

- IP 65, installation on vertical surface
- for switches with additional devices
- outlets placed in the upper and lower part of the cover (front view) max. 2x PG 36
- cover fitted with N, PE conductors terminals
- plastic material

## Protection cover SKV



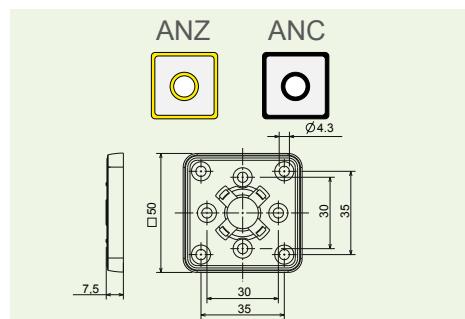
Cover	Number of levels	L (mm)
SKV	1	132
SKV	2	242
SKV	3	297

### PROTECTION COVER VSN 250

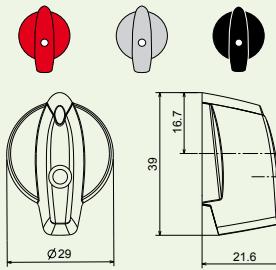
SKV for VSN 250 max. up to 3 levels.

- IP 65, installation on vertical surface
- outlets placed in the upper and lower part of the cover (front view) max. 2 x PG 48
- cover fitted with N, PE conductors terminals
- plastic material

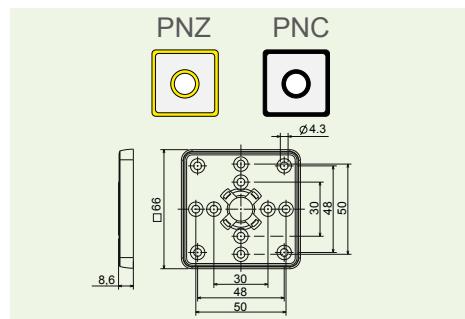
Controller and front panel - small



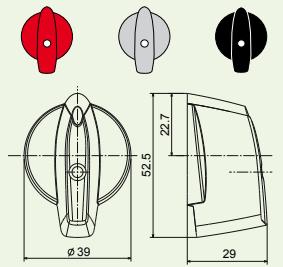
NMR NMS NMC



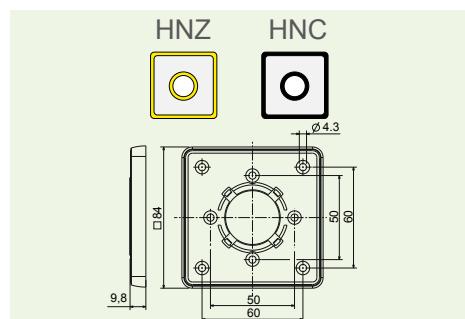
Controller and front panel - medium



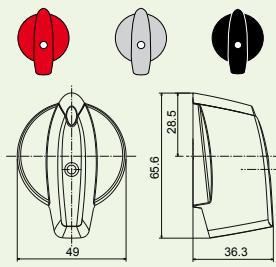
NSR NSS NSC



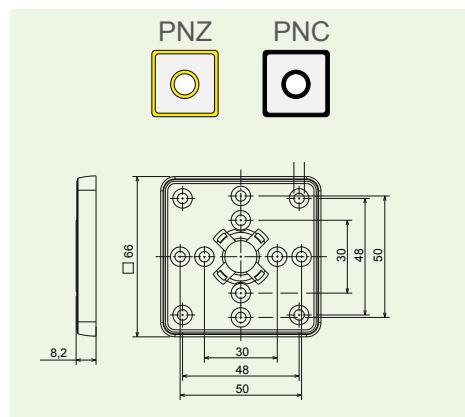
Controller and front panel - large



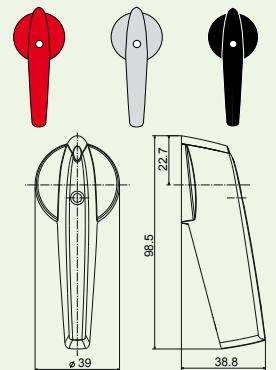
NOR NOS NOC



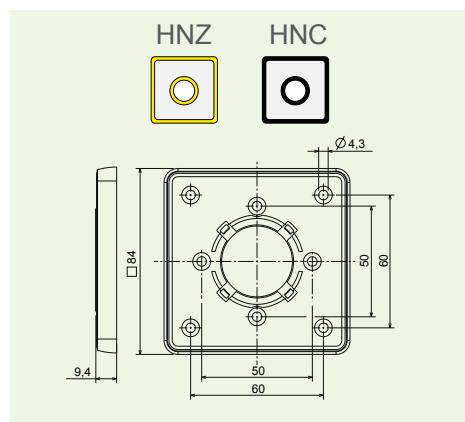
Controller (lever) and front panel - medium



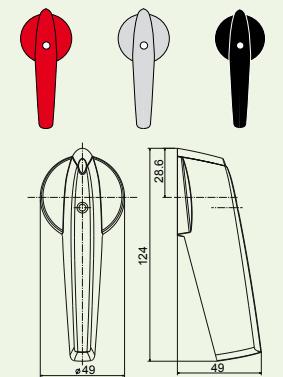
KSR KSS KSC



Controller (lever) and front panel - large



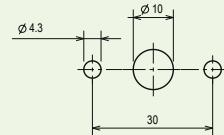
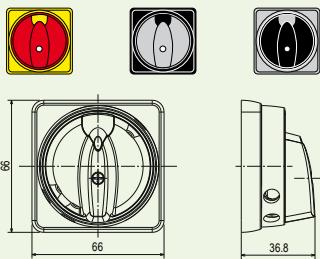
KOR KOS KOC



Lockable controller - medium



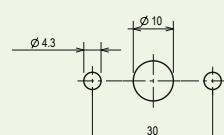
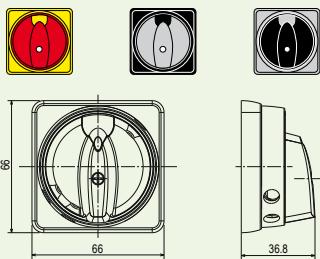
NVZ1R NVZ1S NVZ1C



Lockable controller - medium



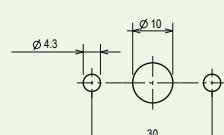
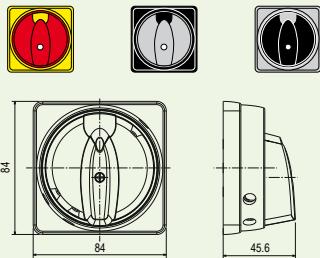
NVZ3R NVZ3S NVZ3C



Lockable controller - large



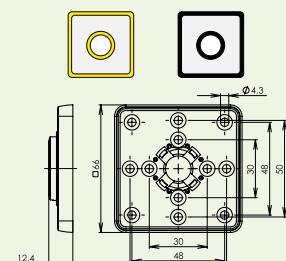
NVZ2R NVZ2S NVZ2C



Lockable controller - medium



PNZ PNC



Allocation of controllers (for VSN 10 - 250, VSR 10 - 20 switches):

controller \ VSN type	VSN 10 - 16 - 20		VSN 25 - 32		VSN 40 - 63 - 75		VSN 80 - 100 - 125 - 150		VSN 250	
number of switch levels	1-6	7-12	1-6	7-12	1-6	7-12	1-3	4-6	1-2	3-4
NM	✓	✗	✗	✗	✗	✗	✗	✗	✗	✗
NS/S	✓	✓	✗	✗	✗	✗	✗	✗	✗	✗
NS/6	✗	✗	✓	✗	✓	✗	✗	✗	✗	✗
ZS/5	✓	✓	✗	✗	✗	✗	✗	✗	✗	✗
ZS/6	✗	✗	✓	✗	✓	✗	✗	✗	✗	✗
NO	✗	✗	✓	✓	✓	✓	✓	✗	✓	✗
KS/5	✓	✓	✗	✗	✗	✗	✗	✗	✗	✗
KS/6	✗	✗	✓	✓	✓	✓	✓	✓	✓	✓
KO	✗	✗	✓	✓	✓	✓	✓	✓	✓	✓
NVZ1	✓	✓	✗	✗	✗	✗	✗	✗	✗	✗
NVZ2	✗	✗	✓	✓	✓	✓	✓	✓	✓	✗
NVZ3	✗	✗	✓	✗	✓	✗	✗	✗	✗	✗

Allocation of controllers to front panels (for VSN 10 - 250, VSR 10 - 20 switches):

front panel \ controller	NM	NS	NO
AN	✓	✗	✗
PN	✗	✓	✗
PN/Z*	✗	✗	✗
HN	✗	✗	✓

front panel \ controller	ZS	KS	KO
AN	✗	✗	✗
PN	✗	✓	✗
PN/Z*	✓	✗	✗
HN	✗	✗	✓

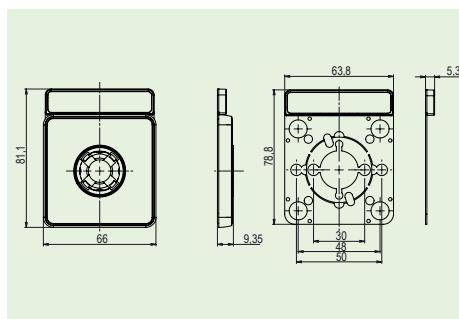
\* as a spare part only

## Note:

NS/5, NS/6, ZS/5, ZS/6, KS/5, KS/6 - final number 5, 6 indicates a shaft type - the number to be mentioned only when ordering a controller separately (not when ordering together with a switch).

The table defines fitness of controllers to be used with the corresponding front panels up to the front panel thickness of 5 mm.

Front panel with a small additonal plate



| Front panels (PN) and locking equipment (NVZ1,NVZ3) of 66x66 mm can be supplemented with an additional front panel with a plate.

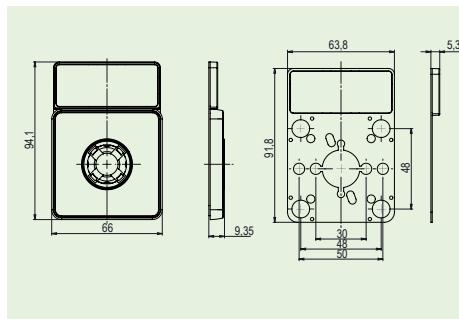
Additional front panels are black, plates are silver.

Specification:

PPNC1 (front panel with a small plate)

PPNC2 (front panel with a large plate)

Front panel with a large additonal plate



## Model examples



Additional data plate for central front panel combined with the central mounting.



Additional data plate for central front panel combined with the central front panel.

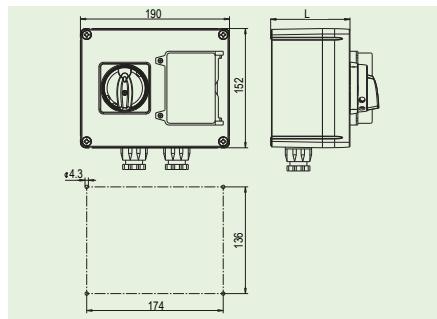


Additional data plate for central front panel combined with the lockable extension.

| Cam switch in the protection cover - alternatives

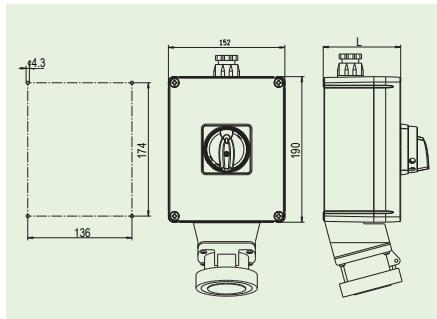


### Cam switch in the protection cover with a fuse disconnector - K2P type



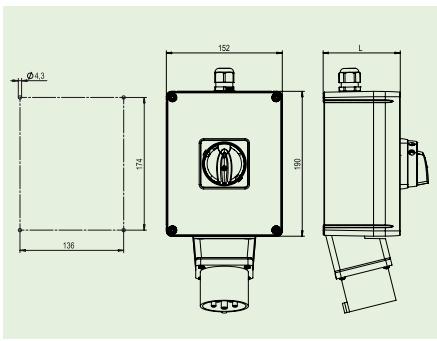
The cam switches VSN10 - 32 with IP 65 in the protection cover are available with a fuse controller or a three-pole circuit breaker.

### Cam switch in the protection cover with a socket - K2Z type



The cam switches VSN 16 - 32 with IP 65 in the protection cover are available with a socket (3P+PEN, 3P+PE+N).

### Cam switch in a protection cover with inlet - type K2R



Available for cam switches VSN 16 - 32 with IP cover 54 and inlet (3P + PEN, 3P + PE + N).

**VSR 10 - 16 - 20**

**VSN 10 - 16 - 20**

**VSN 25 - 32**

**VSN 40 - 63 - 75**

**VSN 80 - 100 - 125 - 150**

**VSN 250**

**HOW TO BUILD A SWITCH DESIGNATION**

**33**

**SWITCHES, CHANGE-OVER SWITCHES**

**34**

**RESISTOR CHANGE SWITCHES**

**51**

**MEASURING DEVICE SWITCHES**

**52**

**ONE-PHASE MOTOR SWITCHES**

**56**

**THREE-PHASE ASYNCHRONOUS MOTOR SWITCHES**

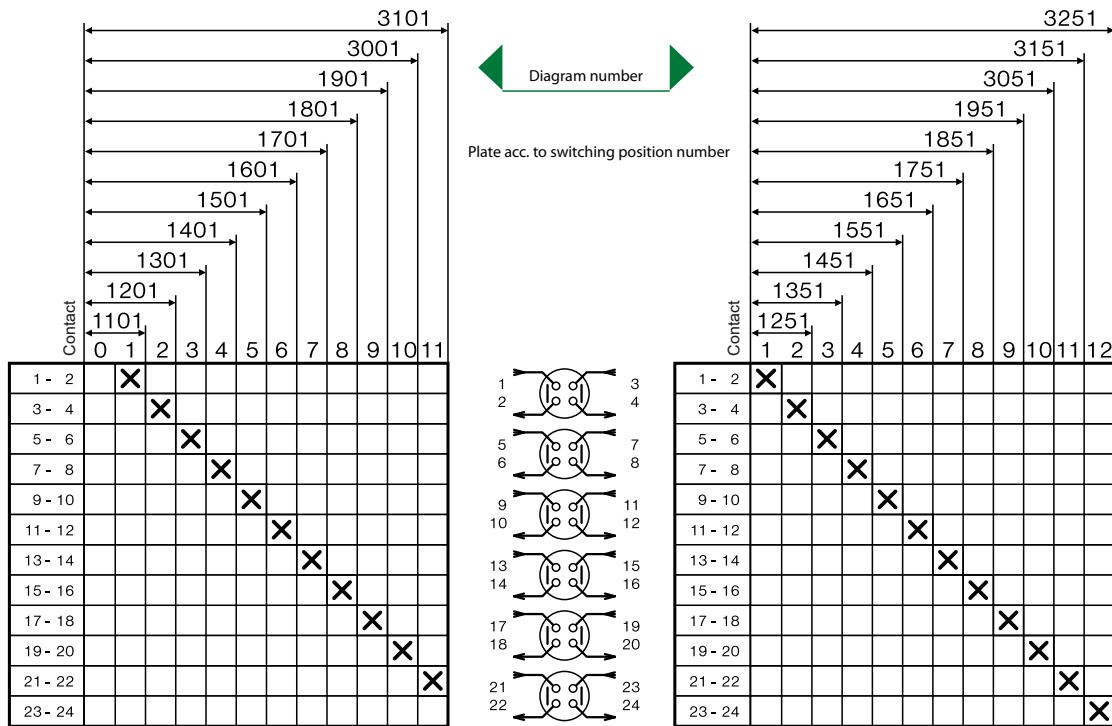
**57**

**SPECIFICATION OF A TAILOR-MADE SWITCHING PROGRAM  
BY A CUSTOMER**

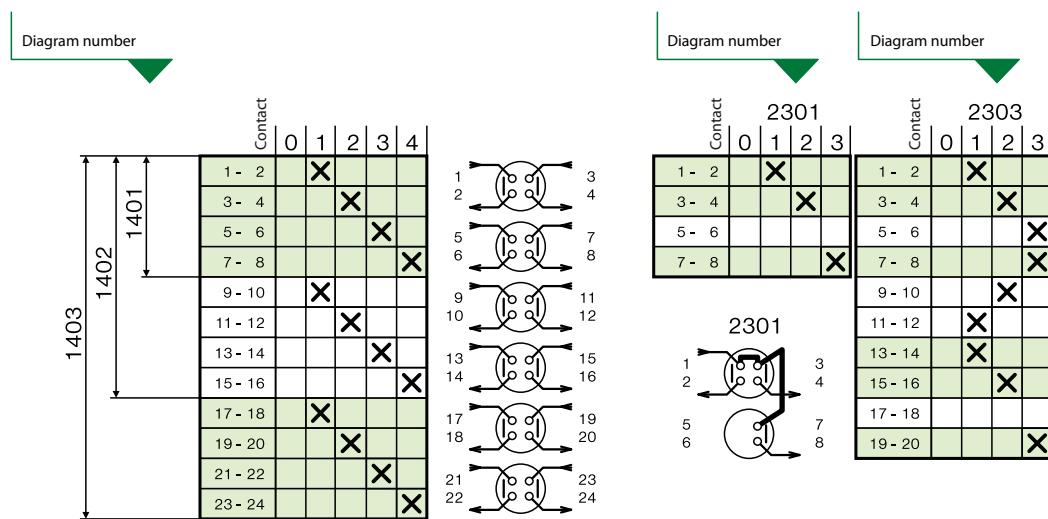
**61**

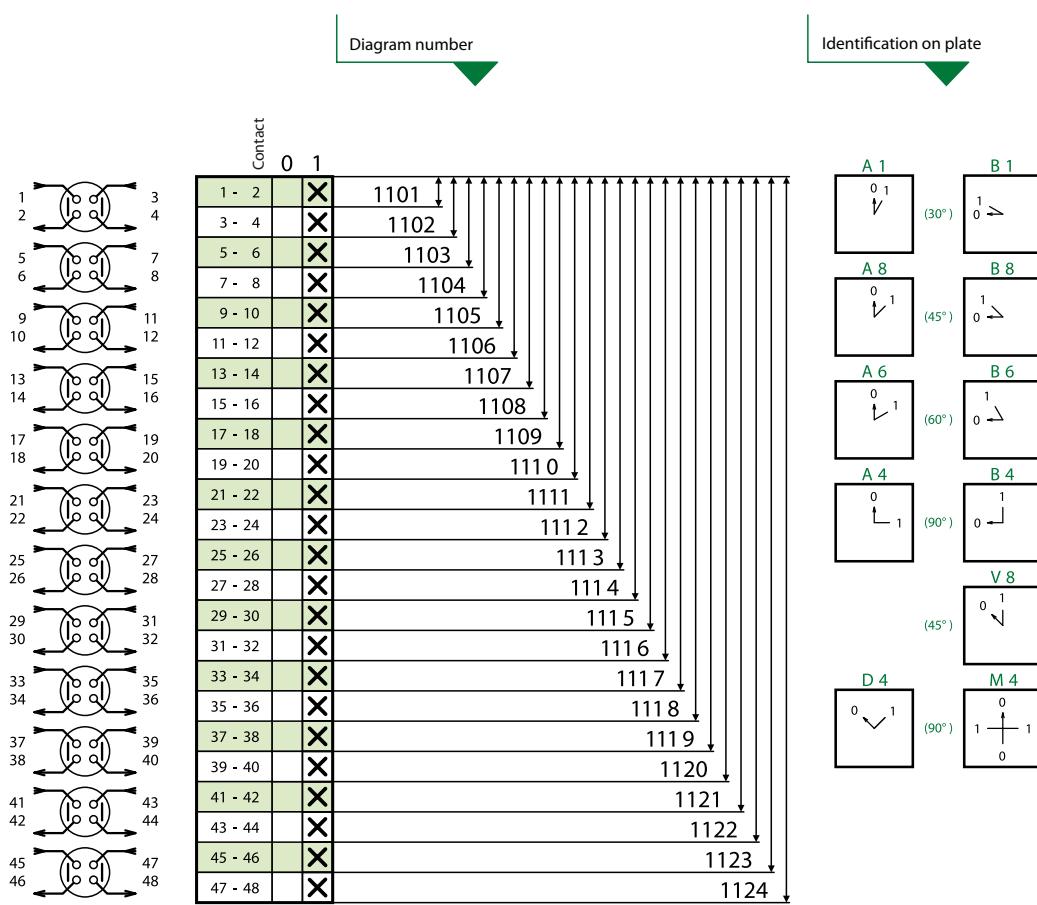
## EXAMPLE OF FORMING A TYPE NUMBER

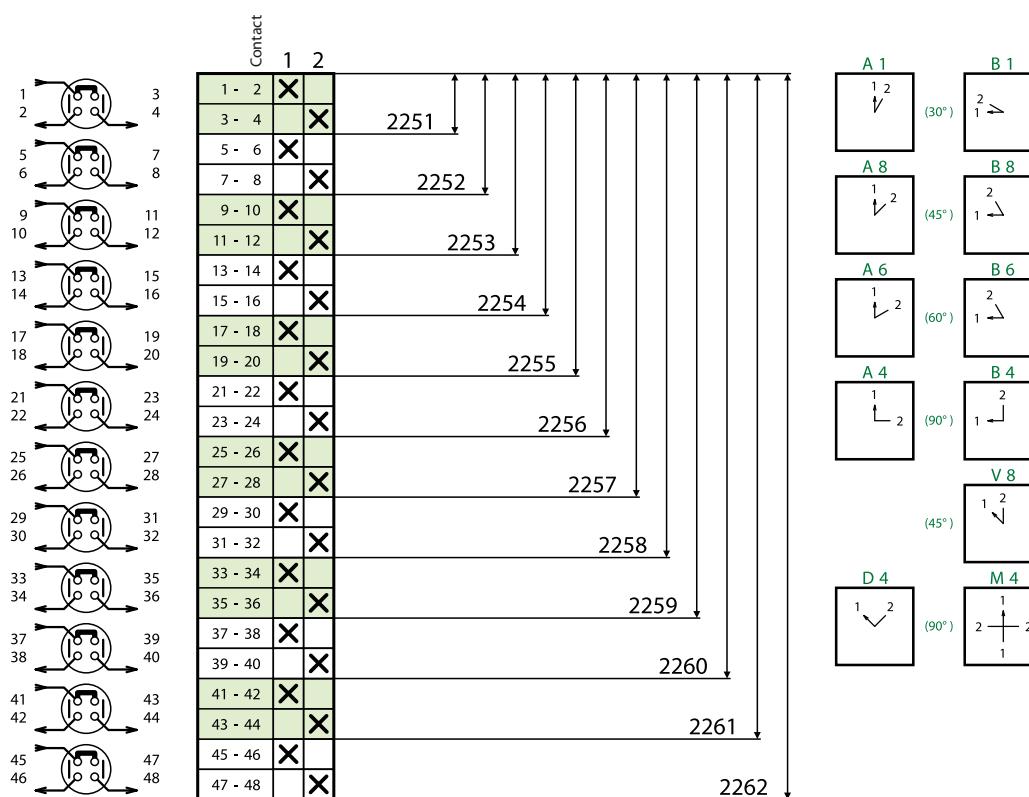
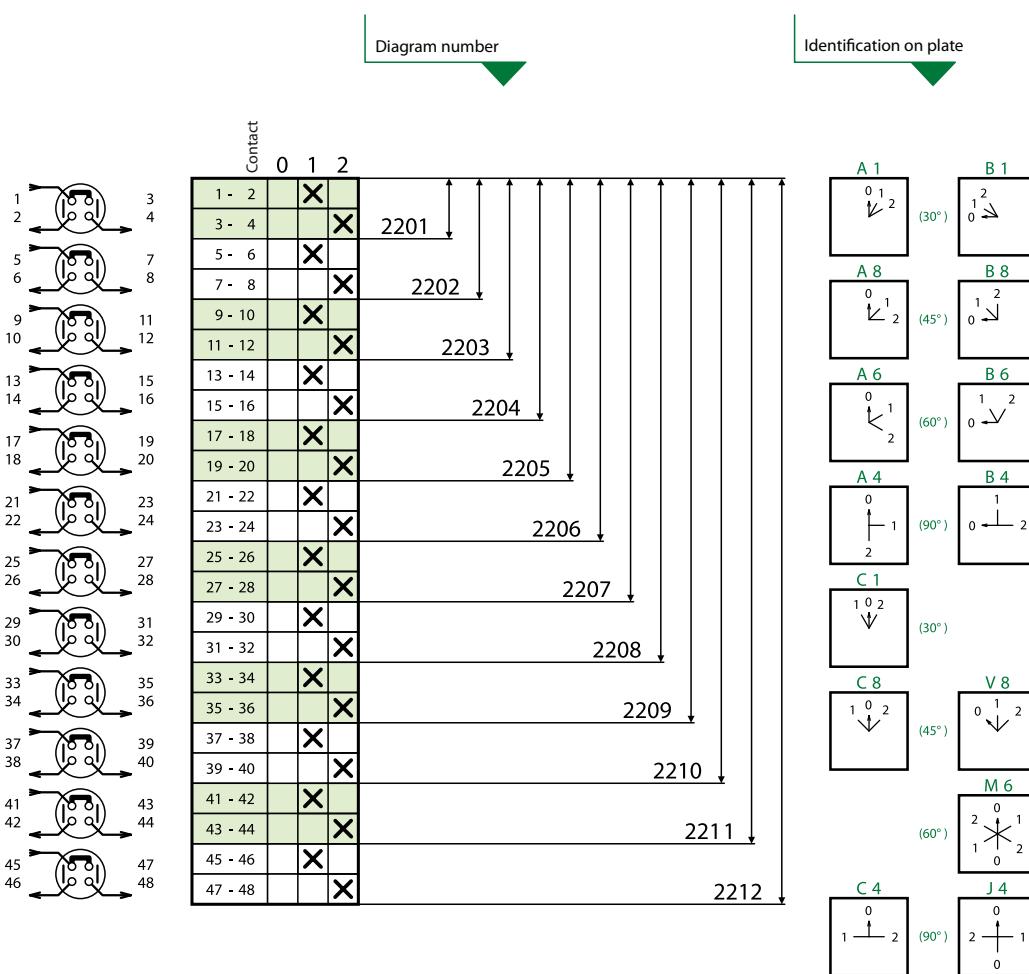
**OBZOR**

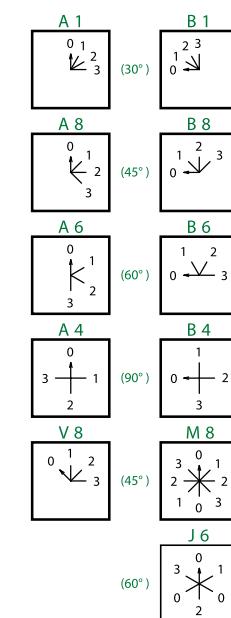
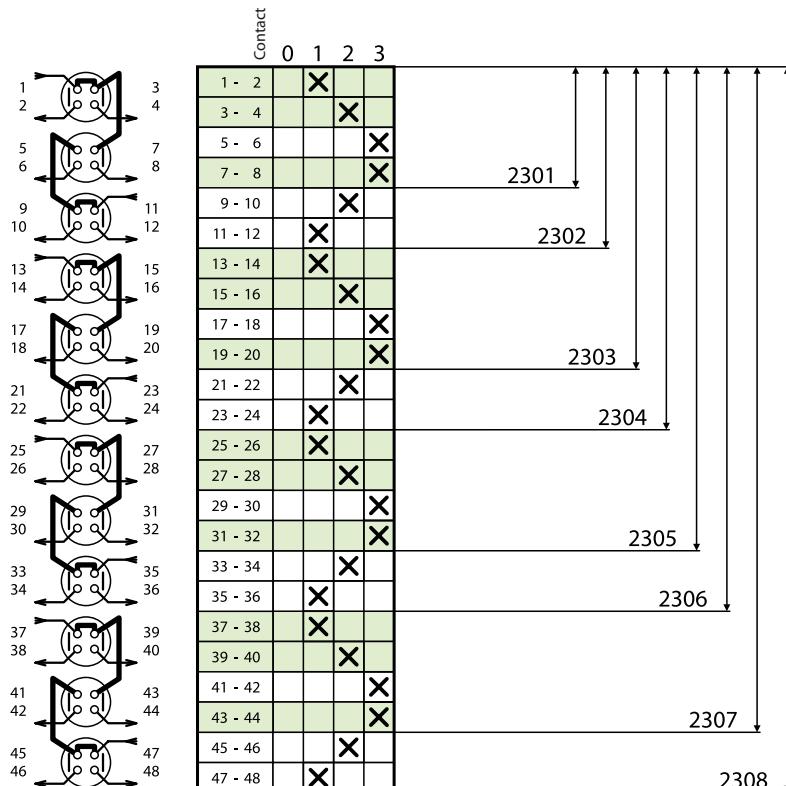


## EXAMPLES OF SWITCHING PROGRAM MULTIPLICITY AND SPECIFICATION TYPE



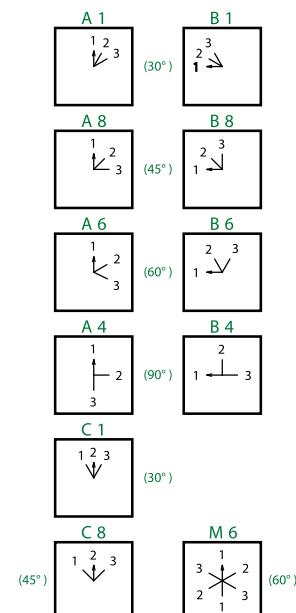
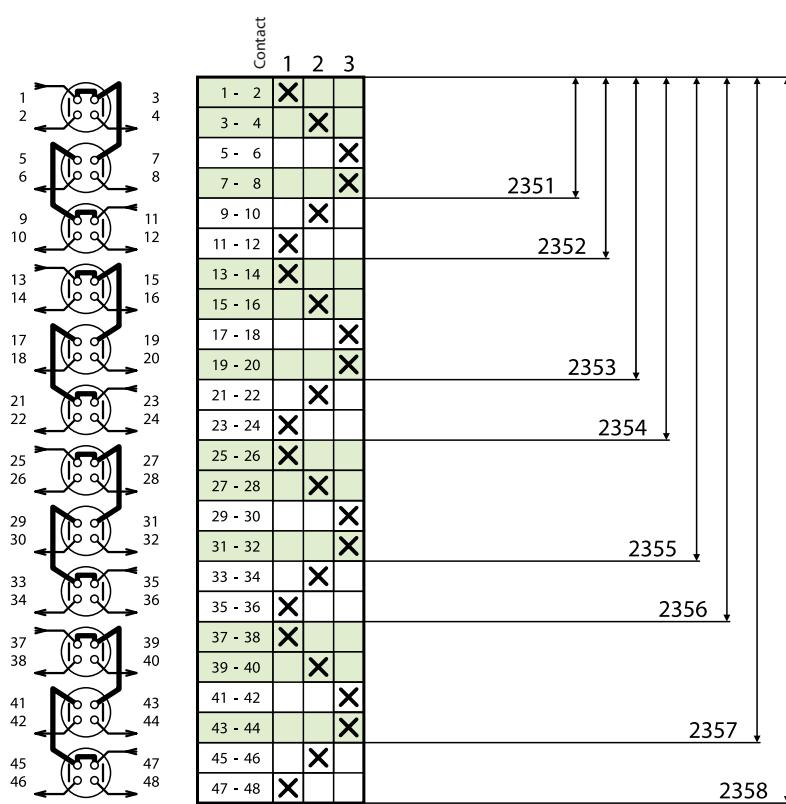






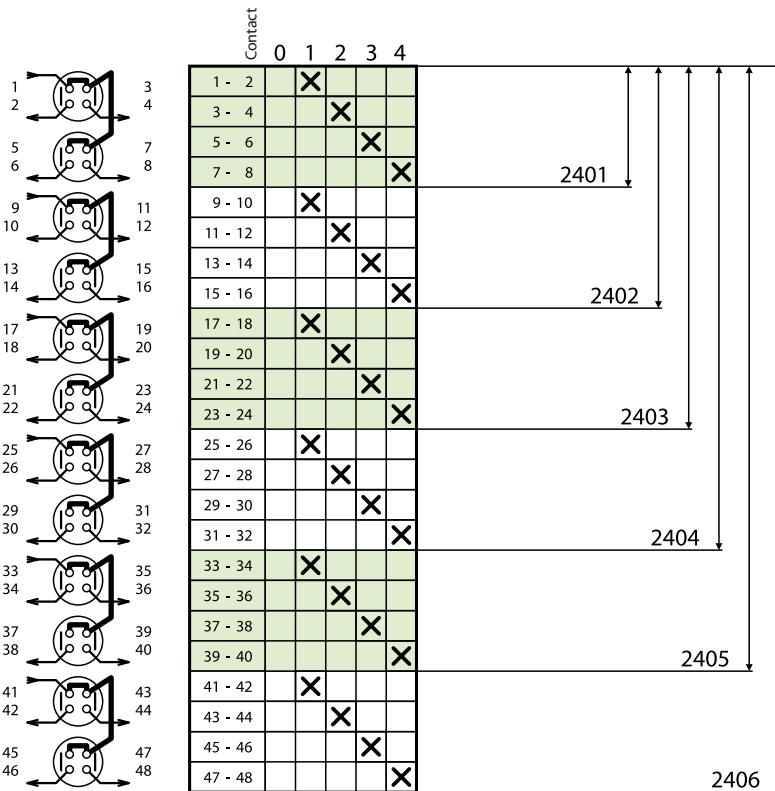
Warning

Diagram number	Idle contact
2301	5 - 6
2303	17 - 18
2305	29 - 30
2307	41 - 42

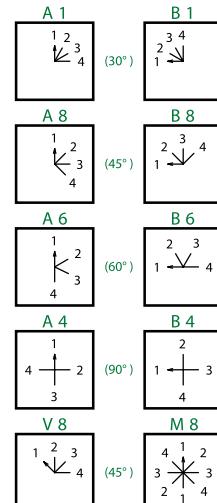
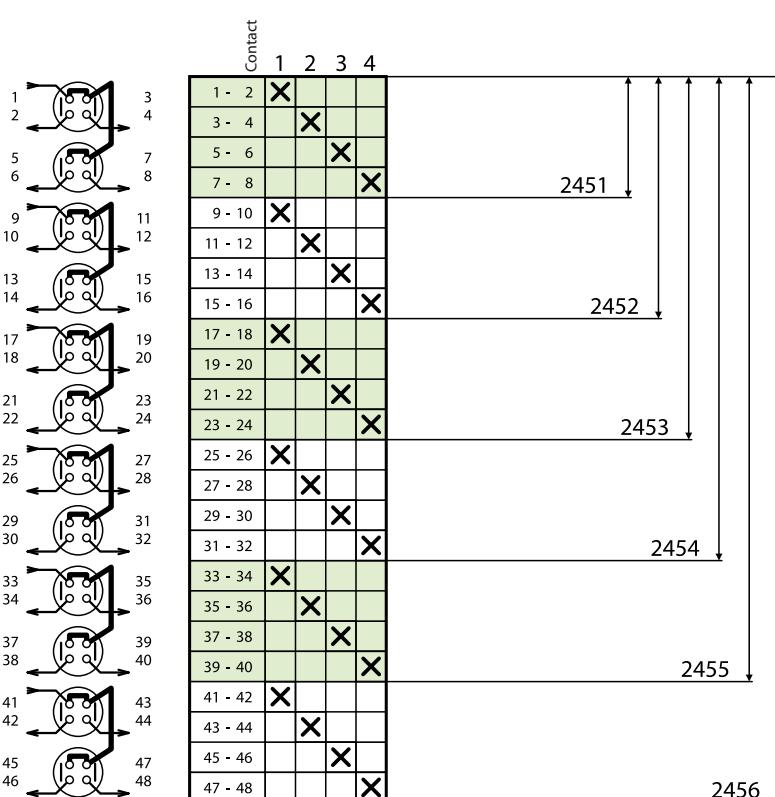
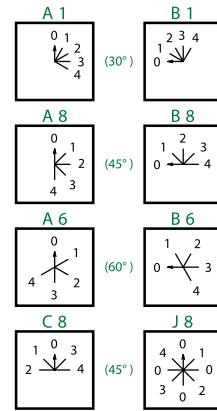


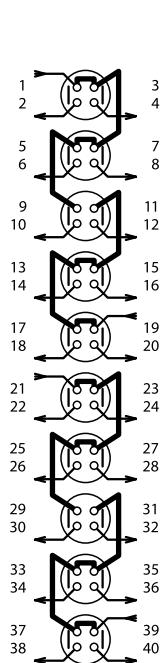
Warning

Diagram number	Idle contact
2351	5 - 6
2353	17 - 18
2355	29 - 30
2357	41 - 42



Identification on plate





Contact	0	1	2	3	4	5
1 - 2	X					
3 - 4		X				
5 - 6			X			
7 - 8				X		
9 - 10					X	
11 - 12	X					
13 - 14		X				
15 - 16			X			
17 - 18				X		
19 - 20					X	
21 - 22	X					
23 - 24		X				
25 - 26			X			
27 - 28				X		
29 - 30					X	
31 - 32	X					
33 - 34		X				
35 - 36			X			
37 - 38				X		
39 - 40					X	

Diagram number

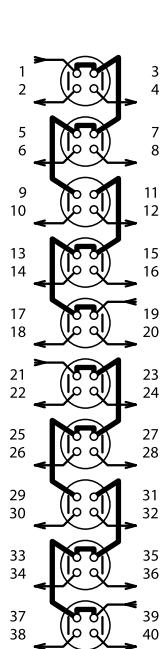
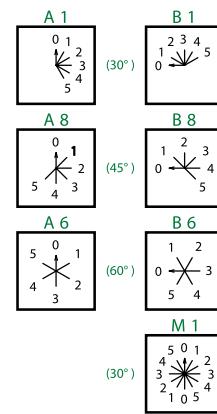
2501

2502

2503

2504

Identification on plate



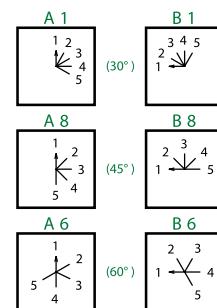
Contact	1	2	3	4	5
1 - 2	X				
3 - 4		X			
5 - 6			X		
7 - 8				X	
9 - 10					X
11 - 12	X				
13 - 14		X			
15 - 16			X		
17 - 18				X	
19 - 20					X
21 - 22	X				
23 - 24		X			
25 - 26			X		
27 - 28				X	
29 - 30					X
31 - 32	X				
33 - 34		X			
35 - 36			X		
37 - 38				X	
39 - 40					X

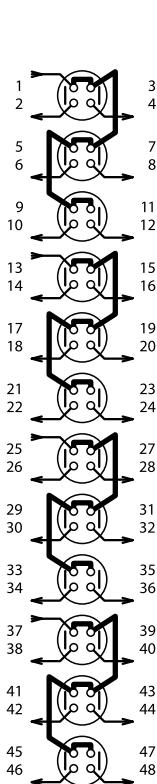
2551

2552

2553

2554





	0	1	2	3	4	5	6
1 - 2	X						
3 - 4		X					
5 - 6			X				
7 - 8				X			
9 - 10					X		
11 - 12						X	
13 - 14		X					
15 - 16			X				
17 - 18				X			
19 - 20					X		
21 - 22						X	
23 - 24							X
25 - 26		X					
27 - 28			X				
29 - 30				X			
31 - 32					X		
33 - 34						X	
35 - 36							X
37 - 38		X					
39 - 40			X				
41 - 42				X			
43 - 44					X		
45 - 46						X	
47 - 48							X

Diagram number

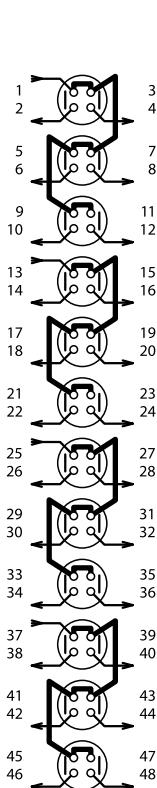
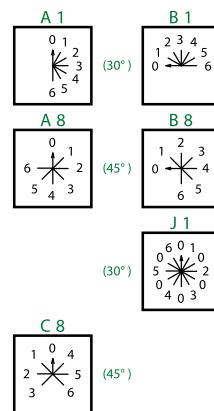
2601

2602

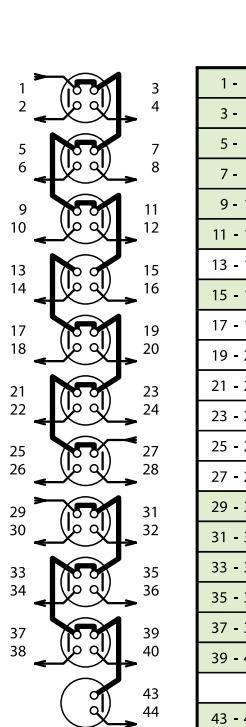
2603

2604

Identification on plate



	1	2	3	4	5	6
1 - 2	X					
3 - 4		X				
5 - 6			X			
7 - 8				X		
9 - 10					X	
11 - 12						X
13 - 14		X				
15 - 16			X			
17 - 18				X		
19 - 20					X	
21 - 22						X
23 - 24						
25 - 26		X				
27 - 28			X			
29 - 30				X		
31 - 32					X	
33 - 34						X
35 - 36						
37 - 38		X				
39 - 40			X			
41 - 42				X		
43 - 44					X	
45 - 46						X
47 - 48						



	Contact	0	1	2	3	4	5	6	7
	1 - 2	X							
	3 - 4		X						
	5 - 6			X					
	7 - 8				X				
	9 - 10					X			
	11 - 12						X		
	13 - 14							X	
	15 - 16								X
	17 - 18								X
	19 - 20								X
	21 - 22								X
	23 - 24					X			
	25 - 26					X			
	27 - 28	X							
	29 - 30		X						
	31 - 32			X					
	33 - 34				X				
	35 - 36					X			
	37 - 38						X		
	39 - 40							X	
	43 - 44								X

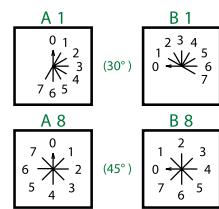
Diagram number

2701

2702

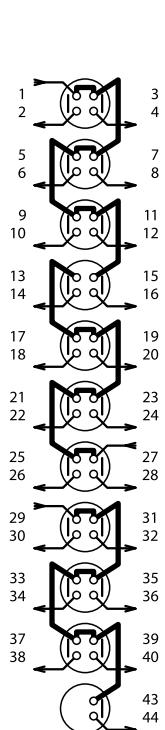
2703

Identification on plate



## Warning

Diagram number	Idle contact
2701	13 - 14
2703	41 - 42

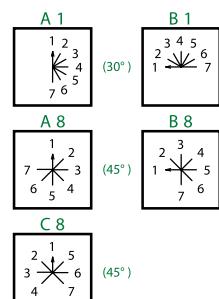


	Contact	1	2	3	4	5	6	7
	1 - 2	X						
	3 - 4		X					
	5 - 6			X				
	7 - 8				X			
	9 - 10					X		
	11 - 12						X	
	13 - 14							X
	15 - 16							X
	17 - 18							X
	19 - 20							X
	21 - 22					X		
	23 - 24				X			
	25 - 26	X						
	27 - 28		X					
	29 - 30			X				
	31 - 32				X			
	33 - 34					X		
	35 - 36						X	
	37 - 38							X
	39 - 40							X
	43 - 44							X

2751

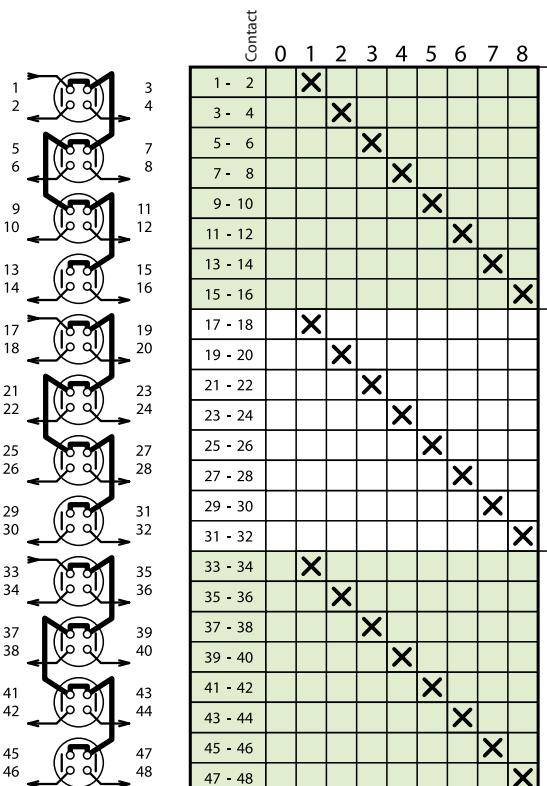
2752

2753



## Warning

Diagram number	Idle contact
2751	13 - 14
2753	41 - 42



Contact	0	1	2	3	4	5	6	7	8
1 - 2	X								
3 - 4		X							
5 - 6			X						
7 - 8				X					
9 - 10					X				
11 - 12						X			
13 - 14							X		
15 - 16								X	
17 - 18	X								
19 - 20		X							
21 - 22			X						
23 - 24				X					
25 - 26					X				
27 - 28						X			
29 - 30							X		
31 - 32								X	
33 - 34	X								
35 - 36		X							
37 - 38			X						
39 - 40				X					
41 - 42					X				
43 - 44						X			
45 - 46							X		
47 - 48								X	

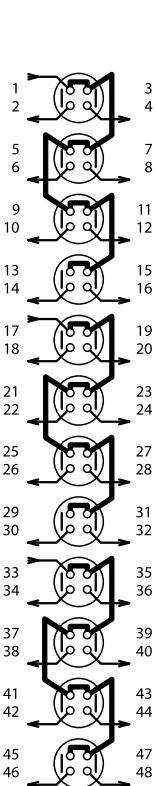
Diagram number

2801

2802

2803

Identification on plate

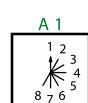


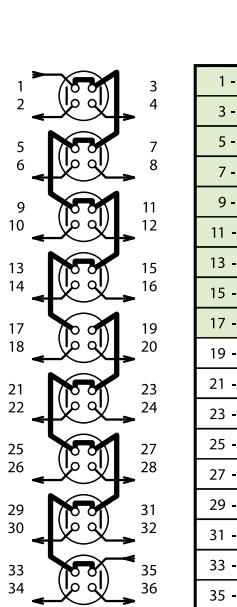
Contact	1	2	3	4	5	6	7	8
1 - 2	X							
3 - 4		X						
5 - 6			X					
7 - 8				X				
9 - 10					X			
11 - 12						X		
13 - 14							X	
15 - 16								X
17 - 18	X							
19 - 20		X						
21 - 22			X					
23 - 24				X				
25 - 26					X			
27 - 28						X		
29 - 30							X	
31 - 32								X
33 - 34	X							
35 - 36		X						
37 - 38			X					
39 - 40				X				
41 - 42					X			
43 - 44						X		
45 - 46							X	
47 - 48								X

2851

2852

2853

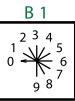
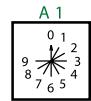
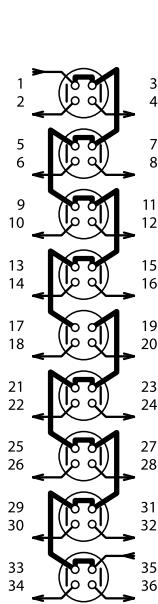




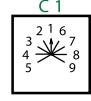
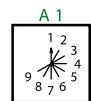
Contact	0	1	2	3	4	5	6	7	8	9
1 - 2		X								
3 - 4			X							
5 - 6				X						
7 - 8					X					
9 - 10						X				
11 - 12							X			
13 - 14								X		
15 - 16									X	
17 - 18										X
19 - 20			X							
21 - 22				X						
23 - 24					X					
25 - 26						X				
27 - 28							X			
29 - 30								X		
31 - 32									X	
33 - 34										X
35 - 36										X

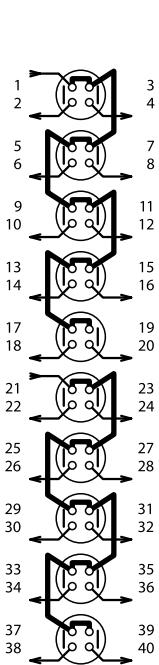
Diagram number

Identification on plate

2901  
2902

Contact	1	2	3	4	5	6	7	8	9
1 - 2	X								
3 - 4		X							
5 - 6			X						
7 - 8				X					
9 - 10					X				
11 - 12						X			
13 - 14							X		
15 - 16								X	
17 - 18									X
19 - 20	X								
21 - 22		X							
23 - 24			X						
25 - 26				X					
27 - 28					X				
29 - 30						X			
31 - 32							X		
33 - 34								X	
35 - 36									X

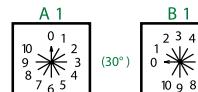
2951  
2952



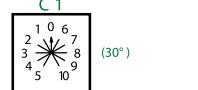
	Contact	0	1	2	3	4	5	6	7	8	9	10
		1 - 2	X									
	3 - 4		X									
	5 - 6			X								
	7 - 8				X							
	9 - 10					X						
	11 - 12						X					
	13 - 14							X				
	15 - 16								X			
	17 - 18									X		
	19 - 20										X	
	21 - 22		X									
	23 - 24			X								
	25 - 26				X							
	27 - 28					X						
	29 - 30						X					
	31 - 32							X				
	33 - 34								X			
	35 - 36									X		
	37 - 38										X	
	39 - 40											X

Diagram number

Identification on plate



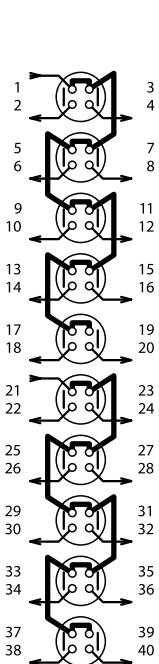
(30°)



(30°)

C 1

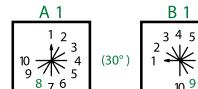
(30°)



	Contact	1	2	3	4	5	6	7	8	9	10	
		1 - 2	X									
	3 - 4		X									
	5 - 6			X								
	7 - 8				X							
	9 - 10					X						
	11 - 12						X					
	13 - 14							X				
	15 - 16								X			
	17 - 18									X		
	19 - 20										X	
	21 - 22		X									
	23 - 24			X								
	25 - 26				X							
	27 - 28					X						
	29 - 30						X					
	31 - 32							X				
	33 - 34								X			
	35 - 36									X		
	37 - 38										X	
	39 - 40											X

4001

4002



(30°)

C 1

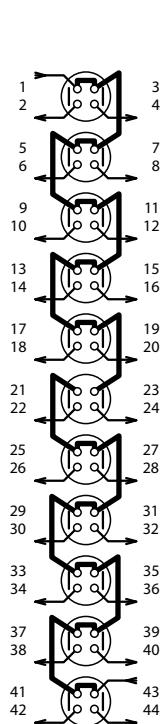
(30°)

B 1

(30°)

4051

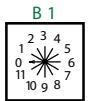
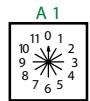
4052



	0	1	2	3	4	5	6	7	8	9	10	11
1 - 2	X											
3 - 4		X										
5 - 6			X									
7 - 8				X								
9 - 10					X							
11 - 12						X						
13 - 14							X					
15 - 16								X				
17 - 18									X			
19 - 20										X		
21 - 22											X	
23 - 24												X
25 - 26												
27 - 28												X
29 - 30												
31 - 32												X
33 - 34												
35 - 36												X
37 - 38												
39 - 40												X
41 - 42					X							
43 - 44	X											

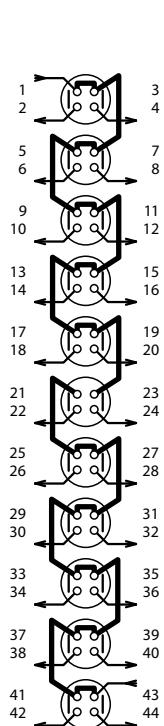
Diagram number

Identification on plate



## Warning

Diagram number	Idle contact
4101	21 - 22

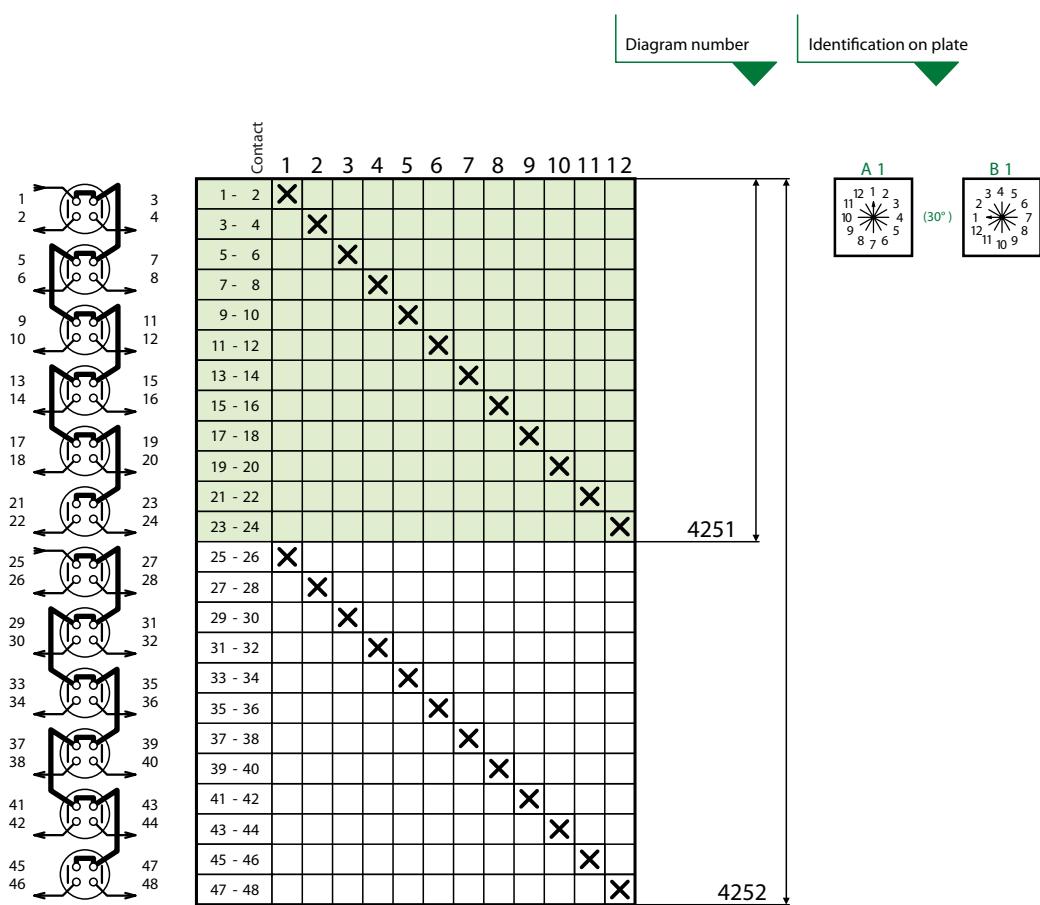


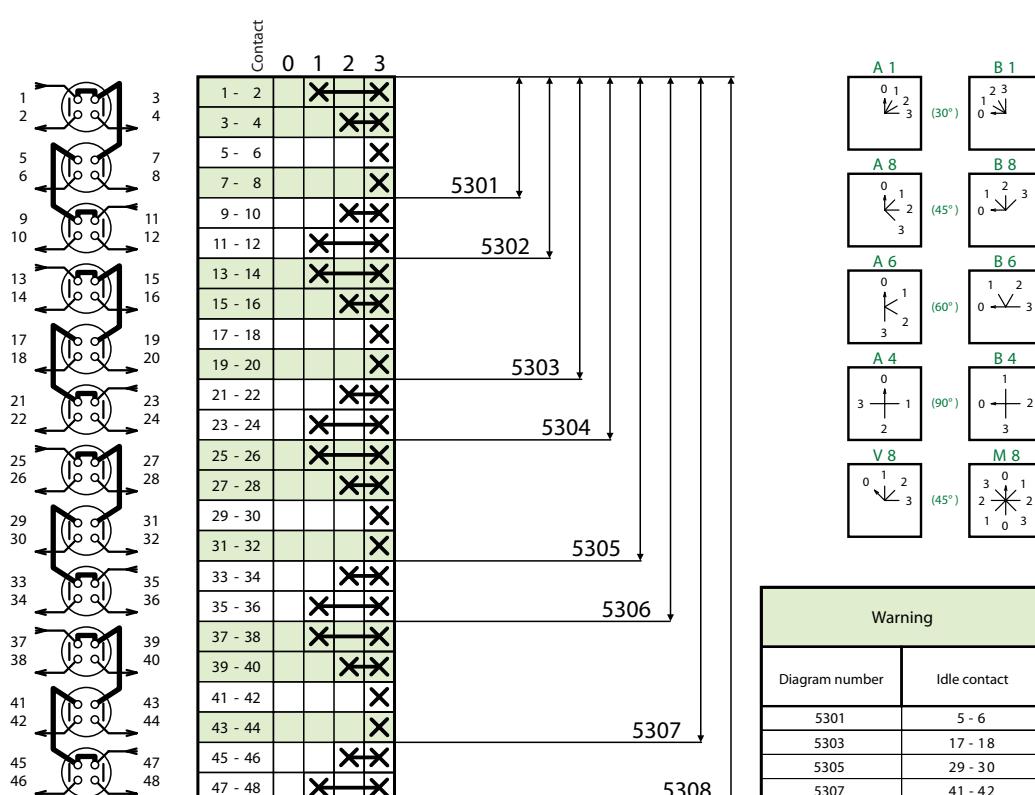
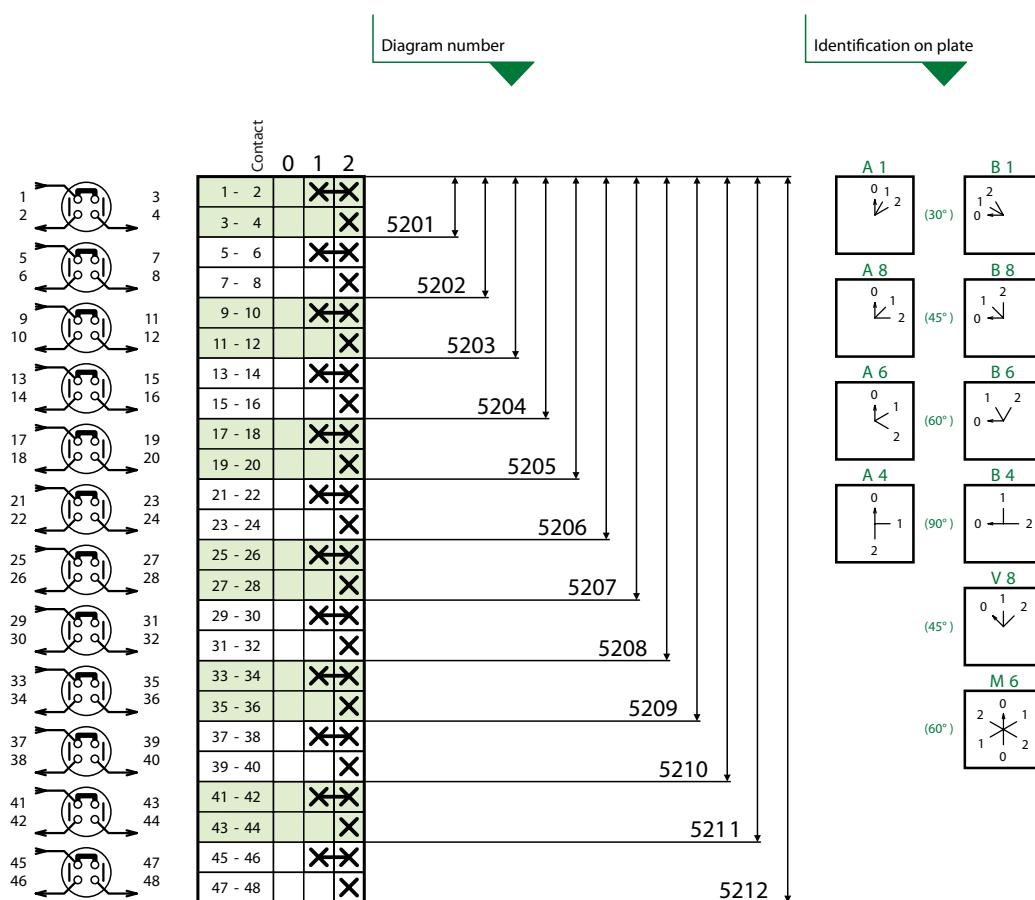
	1	2	3	4	5	6	7	8	9	10	11	
1 - 2	X											
3 - 4		X										
5 - 6			X									
7 - 8				X								
9 - 10					X							
11 - 12						X						
13 - 14							X					
15 - 16								X				
17 - 18									X			
19 - 20										X		
21 - 22											X	
23 - 24												X
25 - 26												
27 - 28												X
29 - 30												
31 - 32												X
33 - 34												
35 - 36					X							
37 - 38												
39 - 40												
41 - 42				X								
43 - 44	X											

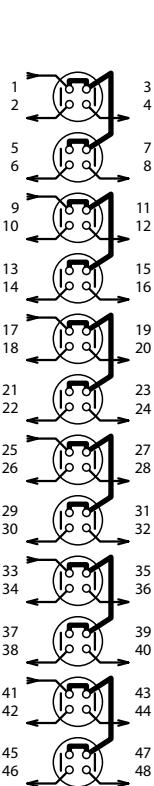
4151  
4152

## Warning

Diagram number	Idle contact
4151	21 - 22



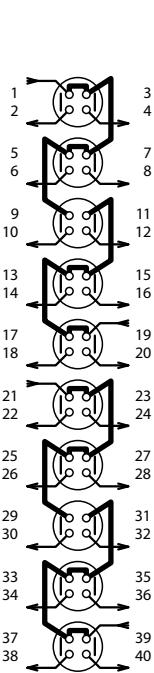
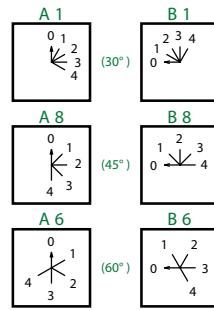




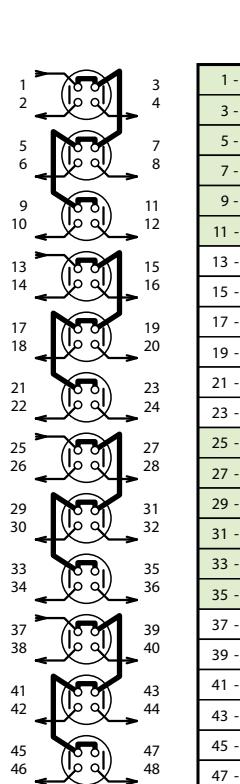
	Contact	0	1	2	3	4
1 - 2		X				
3 - 4			X	X		
5 - 6				X	X	
7 - 8					X	
9 - 10		X				
11 - 12			X	X		
13 - 14				X	X	
15 - 16					X	
17 - 18		X		X		
19 - 20			X	X		
21 - 22				X	X	
23 - 24					X	
25 - 26		X		X		
27 - 28			X	X		
29 - 30				X	X	
31 - 32					X	
33 - 34		X		X		
35 - 36			X	X		
37 - 38				X	X	
39 - 40					X	
41 - 42		X		X		
43 - 44			X	X		
45 - 46				X	X	
47 - 48					X	

Diagram number

Identification on plate



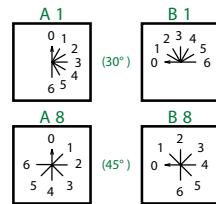
	Contact	0	1	2	3	4	5
1 - 2		X					
3 - 4			X	X			
5 - 6				X	X		
7 - 8					X		
9 - 10						X	
11 - 12		X					
13 - 14			X	X			
15 - 16				X	X		
17 - 18					X		
19 - 20						X	
21 - 22		X					
23 - 24			X	X			
25 - 26				X	X		
27 - 28					X		
29 - 30						X	
31 - 32		X					
33 - 34			X	X			
35 - 36				X	X		
37 - 38					X		
39 - 40						X	



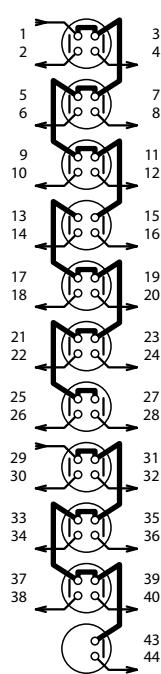
	Contact	0	1	2	3	4	5	6
1 - 2			X					
3 - 4				X		X		
5 - 6					X		X	
7 - 8						X	X	
9 - 10							X	X
11 - 12								X
13 - 14			X					
15 - 16				X				
17 - 18					X			
19 - 20						X		
21 - 22							X	
23 - 24								X
25 - 26			X					
27 - 28				X				
29 - 30					X			
31 - 32						X		
33 - 34							X	
35 - 36								X
37 - 38			X					
39 - 40				X				
41 - 42					X			
43 - 44						X		
45 - 46							X	
47 - 48								X

Diagram number

Identification on plate



5604



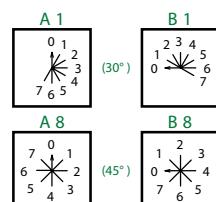
	Contact	0	1	2	3	4	5	6	7
1 - 2			X						
3 - 4				X					
5 - 6					X				
7 - 8						X			
9 - 10							X		
11 - 12								X	
13 - 14									X
15 - 16									X
17 - 18									X
19 - 20									X
21 - 22									X
23 - 24									X
25 - 26			X						
27 - 28				X					
29 - 30					X				
31 - 32						X			
33 - 34							X		
35 - 36								X	
37 - 38									X
39 - 40									X
43 - 44									X

5601

5602

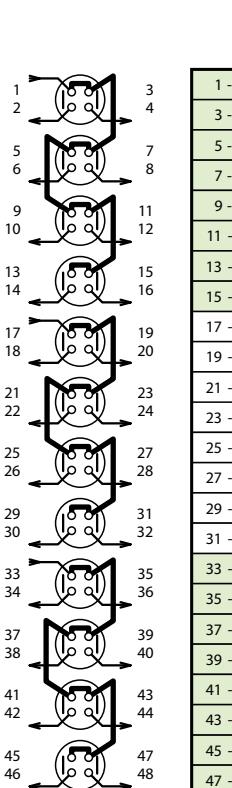
5603

5604



## Warning

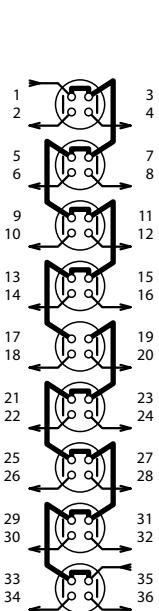
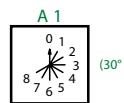
Diagram number	Idle contact
5701	13 - 14
5703	41 - 42



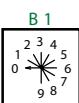
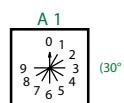
Contact	0	1	2	3	4	5	6	7	8
1 - 2		X							
3 - 4			X						
5 - 6				X					
7 - 8					X				
9 - 10						X			
11 - 12							X		
13 - 14								X	
15 - 16									X
17 - 18		X							
19 - 20			X						
21 - 22				X					
23 - 24					X				
25 - 26						X			
27 - 28							X		
29 - 30								X	
31 - 32									X
33 - 34		X							
35 - 36			X						
37 - 38				X					
39 - 40					X				
41 - 42						X			
43 - 44							X		
45 - 46								X	
47 - 48									X

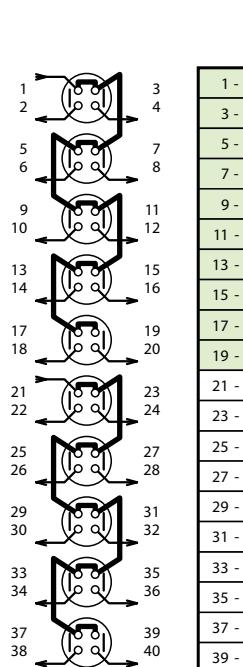
Diagram number

Identification on plate



Contact	0	1	2	3	4	5	6	7	8	9
1 - 2		X								
3 - 4			X							
5 - 6				X						
7 - 8					X					
9 - 10						X				
11 - 12							X			
13 - 14								X		
15 - 16									X	
17 - 18		X								
19 - 20			X							
21 - 22				X						
23 - 24					X					
25 - 26						X				
27 - 28							X			
29 - 30								X		
31 - 32									X	
33 - 34										X
35 - 36										

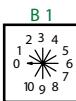
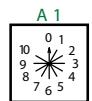




Contact	0	1	2	3	4	5	6	7	8	9	10
1 - 2		X									
3 - 4			X								
5 - 6				X							
7 - 8					X						
9 - 10						X					
11 - 12							X				
13 - 14								X			
15 - 16									X		
17 - 18										X	
19 - 20											X
21 - 22		X									
23 - 24			X								
25 - 26				X							
27 - 28					X						
29 - 30						X					
31 - 32							X				
33 - 34								X			
35 - 36									X		
37 - 38										X	
39 - 40											X

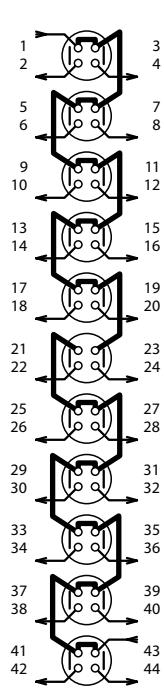
Diagram number

Identification on plate

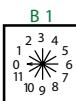
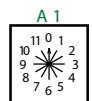


6001

6002



Contact	0	1	2	3	4	5	6	7	8	9	10	11
1 - 2		X										
3 - 4			X									
5 - 6				X								
7 - 8					X							
9 - 10						X						
11 - 12							X					
13 - 14								X				
15 - 16									X			
17 - 18										X		
19 - 20											X	
21 - 22											X	
23 - 24												X
25 - 26												
27 - 28												
29 - 30												
31 - 32												
33 - 34												
35 - 36												
37 - 38												
39 - 40			X									
41 - 42				X								
43 - 44	X											



(30°)

6101

6102

## Warning

Diagram number	Idle contact
6101	21 - 22

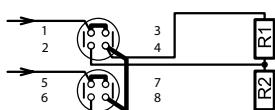
Diagram number

Identification on plate

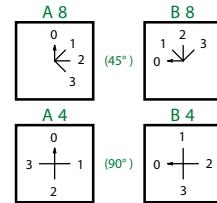
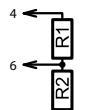
7202

Contact	0	1	2	3
1 - 2	X	X		
3 - 4			X	X
5 - 6		X	X	
7 - 8	X			

ALTERNATIVE 1			
POSITION	WIRING		
0	OFF		
1	$R_1$		
2	$R_1$		
3	$R_1 + R_2$ IN SERIES		



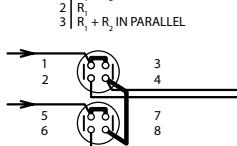
ALTERNATIVE 2			
POSITION	WIRING		
0	OFF		
1	$R_1 + R_2$ IN SERIES		
2	$R_1$		
3	$R_1$		



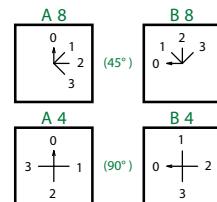
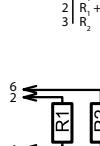
7204

Contact	0	1	2	3
1 - 2	X	X	X	
3 - 4				X
5 - 6		X	X	
7 - 8	X			

ALTERNATIVE 1			
POSITION	WIRING		
0	OFF		
1	$R_1 + R_2$ IN SERIES		
2	$R_1$		
3	$R_1 + R_2$ IN PARALLEL		



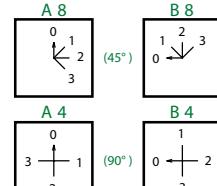
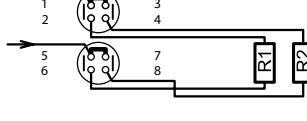
ALTERNATIVE 2			
POSITION	WIRING		
0	OFF		
1	$R_1$		
2	$R_1 + R_2$ IN SERIES		
3	$R_2$		



7207

Contact	0	1	2	3
1 - 2	X			
3 - 4			X	X
5 - 6		X	X	
7 - 8	X			

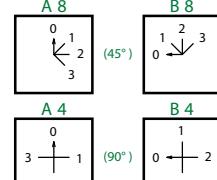
POSITION   WIRING			
0	OFF		
1	$R_1$		
2	$R_2$		
3	$R_1 + R_2$ IN PARALLEL		



7211

Contact	0	1	2	3
1 - 2	X	X	X	
3 - 4			X	X
5 - 6		X	X	
7 - 8	X	X	X	
9 - 10		X	X	
11 - 12		X	X	

POSITION   WIRING			
0	OFF		
1	$R_1 + R_2 + R_3$ IN PARALLEL		
2	$R_1 + R_2$ IN PARALLEL		
3	$R_1$		



7607

Contact	0	1	2	3
1 - 2	X	X	X	
3 - 4				X
5 - 6		X	X	
7 - 8	X	X	X	

POSITION   WIRING			
0	OFF		
1	$R_1$ between R and S		
2	$R_1$ between R and S <sub>1</sub>		
3	$R_1, R_2, R_3$ v D		

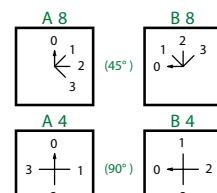
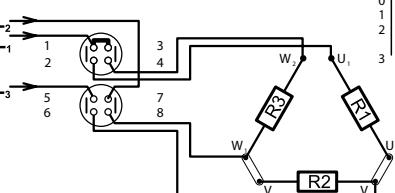
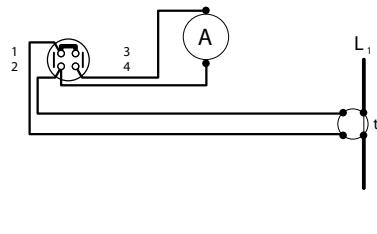


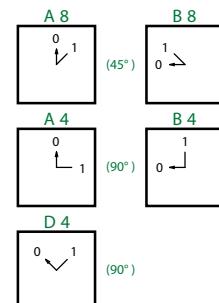
Diagram number

8051

Contact		0	1
1 - 2		X	X
3 - 4		X	X
5 - 6			
7 - 8			X

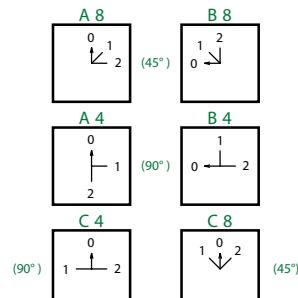
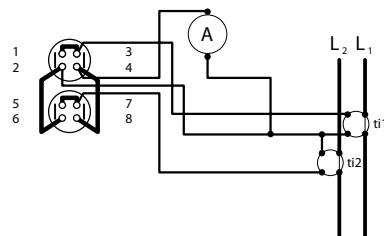


Identification on plate



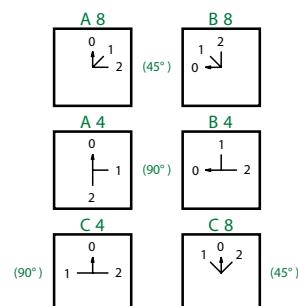
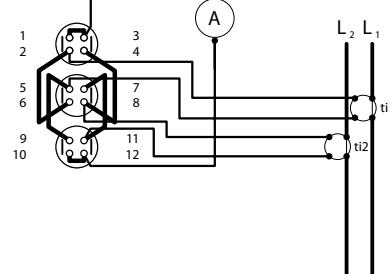
8052

Contact		0	1	2
1 - 2		X	X	
3 - 4		X	X	
5 - 6			X	
7 - 8			X	



8053

Contact		0	1	2
1 - 2		X	X	
3 - 4				X
5 - 6		X	X	
7 - 8		X	X	
9 - 10			X	
11 - 12			X	



8101

Contact		0	1	2	3	4
1 - 2		X	X			
3 - 4		X	X			
5 - 6			X	X		
7 - 8		X	X			
9 - 10			X	X		
11 - 12				X		
13 - 14				X		
15 - 16				X		

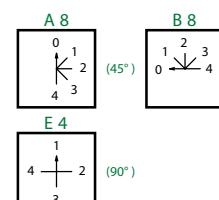
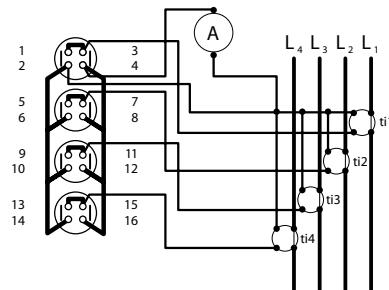
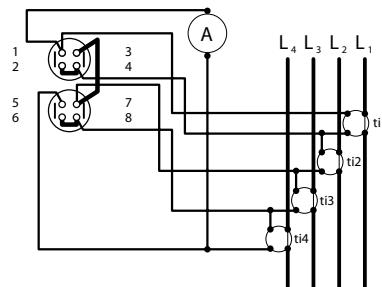


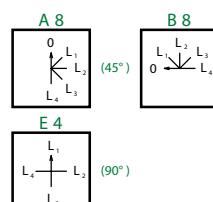
Diagram number

8102

Contact	0	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	L <sub>4</sub>
1 - 2	*	*			
3 - 4	*	*			
5 - 6			*	>	
7 - 8	*	*			

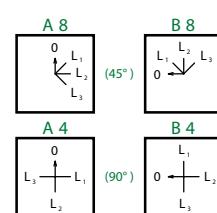
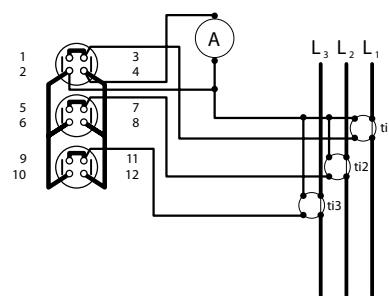


Identification on plate



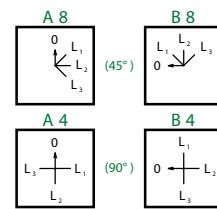
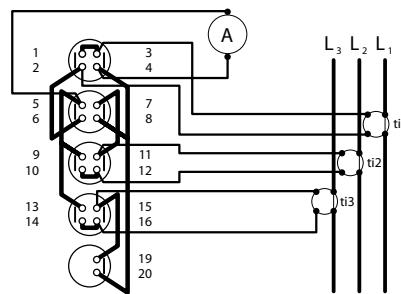
8151

Contact	0	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>
1 - 2	*	*		
3 - 4	*	*		
5 - 6		*	*	
7 - 8	*	*		
9 - 10			*	>
11 - 12	<		*	
13 - 14			*	>
15 - 16	<		*	
17 - 18			*	>



8157

Contact	0	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>
1 - 2	*	*		
3 - 4	*	*		
5 - 6	*	*		
7 - 8		*	*	
9 - 10	*	*		
11 - 12			*	>
13 - 14	<		*	>
15 - 16	<		*	>
17 - 18			*	>
19 - 20	<		*	>



8164

Contact	0	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>
1 - 2	*	*		
3 - 4	*	*		
5 - 6	*	*		
7 - 8		*	*	
9 - 10	*	*		
11 - 12			*	>
13 - 14	<		*	>
15 - 16	<		*	>
17 - 18			*	>

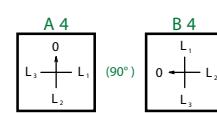
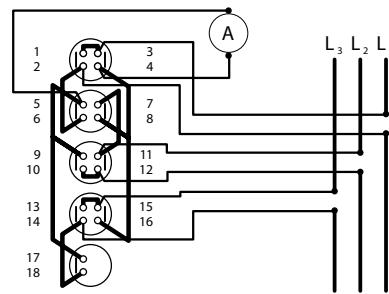
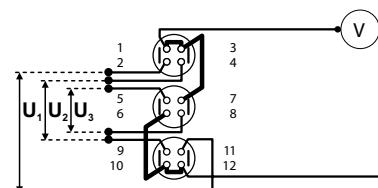


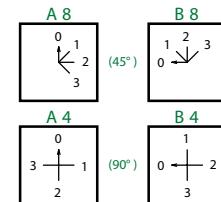
Diagram number

8256

Contact	0	1	2	3
1 - 2		X		
3 - 4			X	
5 - 6				X
7 - 8				X
9 - 10			X	
11 - 12	X			

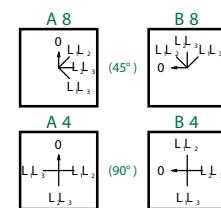
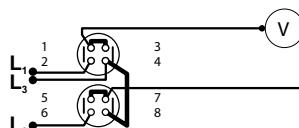


Identification on plate



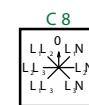
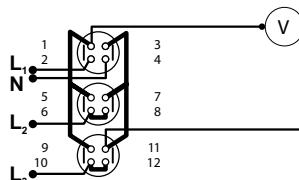
8351

Contact	0	L <sub>1</sub> L <sub>2</sub> L <sub>3</sub>	L <sub>2</sub> L <sub>3</sub>	L <sub>1</sub> L <sub>2</sub>
1 - 2		X		X
3 - 4			X	
5 - 6		X		
7 - 8				X



8357

Contact	0	N	N	N
1 - 2	X			
3 - 4			X	X
5 - 6	X			
7 - 8		X		
9 - 10				
11 - 12	X	X		



8359

Contact	L <sub>1</sub> L <sub>3</sub>	L <sub>2</sub> L <sub>3</sub>	L <sub>3</sub> L <sub>1</sub> L <sub>2</sub>	0	L <sub>1</sub> L <sub>2</sub> L <sub>3</sub>	L <sub>2</sub> L <sub>3</sub>	L <sub>1</sub> L <sub>2</sub> L <sub>3</sub>
1 - 2	X						
3 - 4				X			
5 - 6	X						
7 - 8					X		
9 - 10		X					
11 - 12				X			
13 - 14	X	X					
15 - 16						X	X

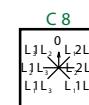
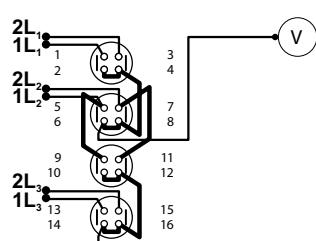
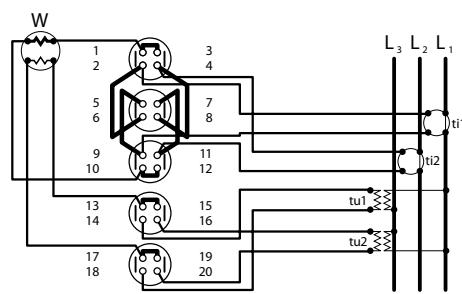


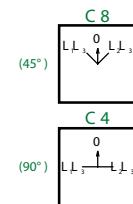
Diagram number

8453

Contact	L <sub>3</sub>	0	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>
1 - 2		X			
3 - 4		X			
5 - 6	X	X			
7 - 8		X	X		
9 - 10	X				
11 - 12		X			
13 - 14	X				
15 - 16		X			
17 - 18	X				
19 - 20		X			

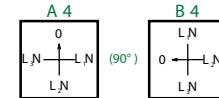
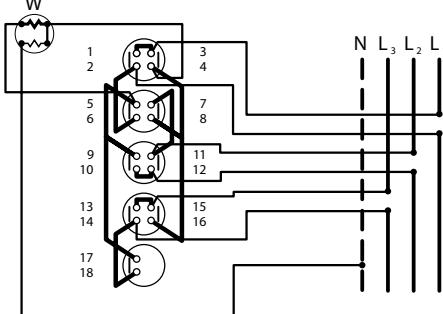


Identification on plate



8551

Contact	0	N	N <sub>2</sub>	N <sub>1</sub>	N
1 - 2	X	X			
3 - 4	X	X			
5 - 6	X	X			
7 - 8		X	X		
9 - 10	X	X			
11 - 12		X	X		
13 - 14			X	X	
15 - 16			X	X	
17 - 18		X	X		



8752

Contact	0	L <sub>2</sub>	L <sub>1</sub>	L <sub>3</sub>
1 - 2	X	X		
3 - 4	X	X		
5 - 6		X	X	
7 - 8		X	X	
9 - 10		X	X	
11 - 12		X	X	
13 - 14	X		X	X
15 - 16		X	X	
17 - 18	X	X		
19 - 20		X	X	

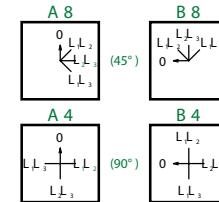
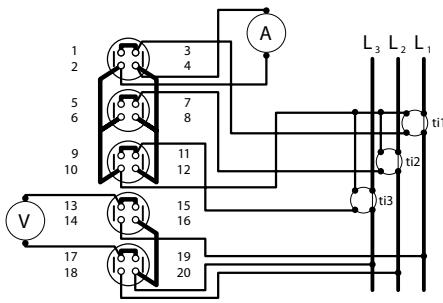
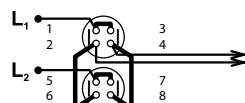


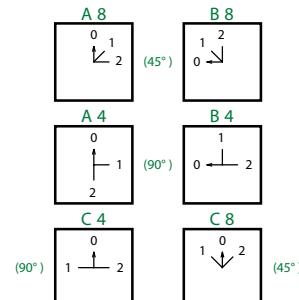
Diagram number

9051

Contact	0	1	2
1 - 2		X	
3 - 4			X
5 - 6			X
7 - 8		X	
9 - 10			
11 - 12			X



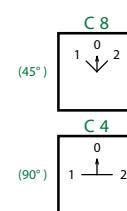
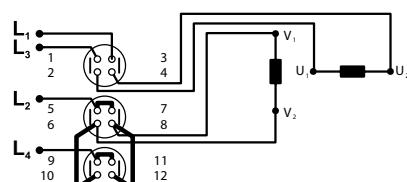
Identification on plate



9101

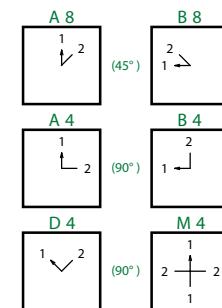
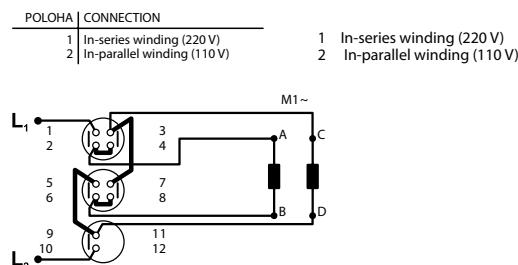
Contact	1	0	2
1 - 2	X		X
3 - 4	X		X
5 - 6			X
7 - 8	X		
9 - 10	X		
11 - 12			X

Reverse change-over switch



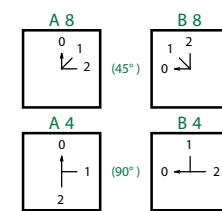
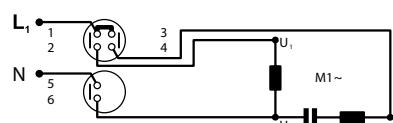
9256

Contact	1	2
1 - 2	X	X
3 - 4		
5 - 6		
7 - 8	X	
9 - 10	X	X



9455

Contact	0	1	2
1 - 2		X	X
3 - 4		X	
5 - 6			X
7 - 8		X	
9 - 10		X	X
11 - 12		X	X



9501

Contact	0	1	2
1 - 2			X
3 - 4		X	
5 - 6			X
7 - 8		X	
9 - 10		X	X
11 - 12		X	X

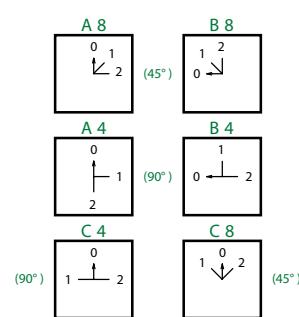
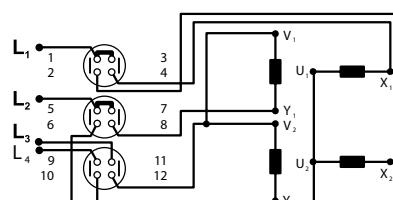
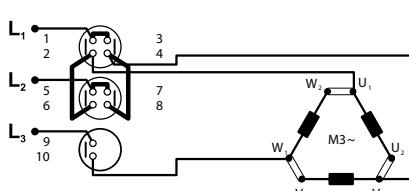


Diagram number

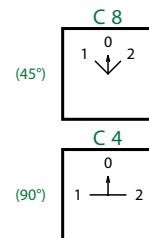
9151

Contact	1	0	2
1 - 2	X		
3 - 4			X
5 - 6			X
7 - 8	X		
9 - 10	X		X

Reverse change-over switch



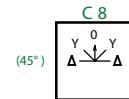
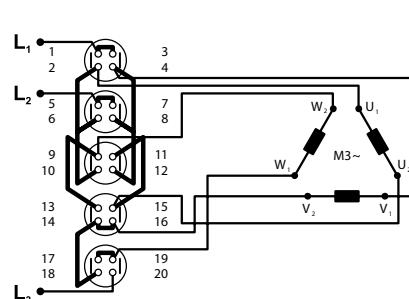
Identification on plate



9153

Contact	Δ	Y	0	Y	Δ
1 - 2				X	X
3 - 4	X	X			
5 - 6	X	X			
7 - 8				X	
9 - 10	X				X
11 - 12	X				X
13 - 14		X		X	
15 - 16		X		X	
17 - 18	X				X
19 - 20	X	X		X	X

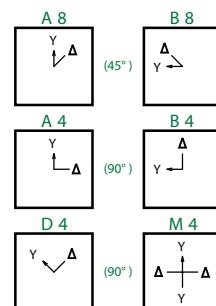
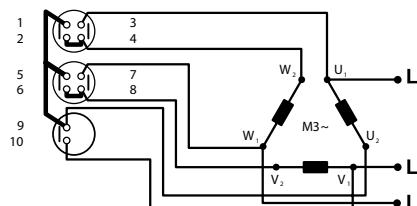
Reverse change-over switch Y - Δ



9352

Contact	Y	Δ
1 - 2	X	
3 - 4		X
5 - 6	X	
7 - 8		X
9 - 10		X

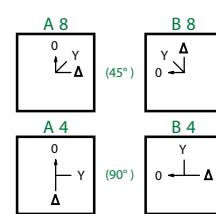
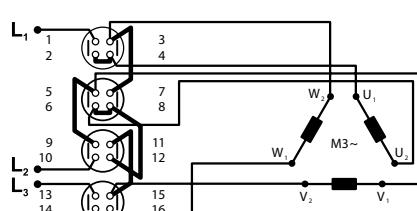
Change-over switch Y - Δ



9551

Contact	0	Y	Δ
1 - 2		X	X
3 - 4			X
5 - 6			X
7 - 8		X	
9 - 10		X	X
11 - 12		X	
13 - 14	X	X	
15 - 16			X

Change-over switch Y - Δ



## SWITCHES FOR THREE-PHASE ASYNCHRONOUS MOTORS

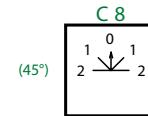
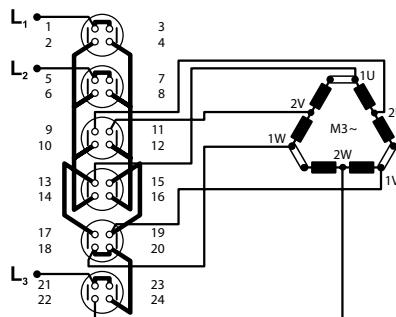
OBZOR

Diagram number

9154

Contact	2	1	0	1	2
1 - 2				X	X
3 - 4	X	X			
5 - 6	X	X			
7 - 8			X	X	
9 - 10	X			X	X
11 - 12	X			X	X
13 - 14		X		X	X
15 - 16		X		X	X
17 - 18	X			X	X
19 - 20	X			X	X
21 - 22	X			X	X
23 - 24		X		X	X

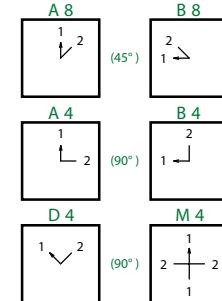
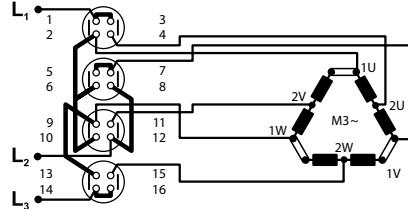
Pole reverse change-over switch (DAHLANDER)



9354

	1	2
1 - 2	X	
3 - 4		X
5 - 6		X
7 - 8	X	
9 - 10		X
11 - 12		X
13 - 14	X	
15 - 16		X

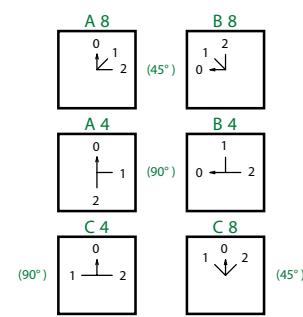
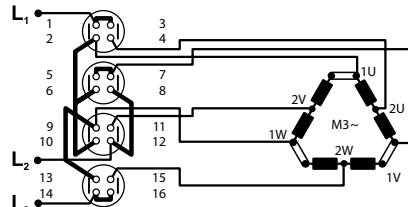
Pole change-over switch Δ - Y (DAHLANDER)



9552

Contact	0	1	2
1 - 2		X	
3 - 4			X
5 - 6			X
7 - 8		X	
9 - 10			X
11 - 12			X
13 - 14	X		
15 - 16			X

Pole change-over switch Δ - Y (DAHLANDER)



## SWITCHES FOR THREE-PHASE ASYNCHRONOUS MOTORS

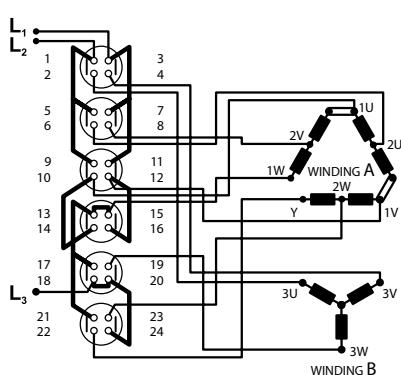
OBZOR

Diagram number

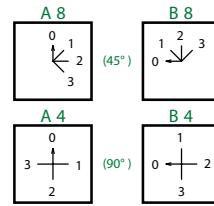
9554

Contact	0	1	2	3
1 - 2				X
3 - 4				X
5 - 6			X	
7 - 8		X		
9 - 10	X			
11 - 12	X			
13 - 14		X		
15 - 16			X	
17 - 18	X			
19 - 20			X	
21 - 22	X	X		
23 - 24			X	

Pole change-over switch ( $O - \Delta_A - Y_A - Y_B$ )



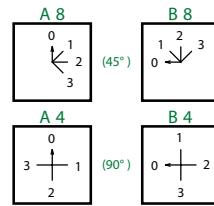
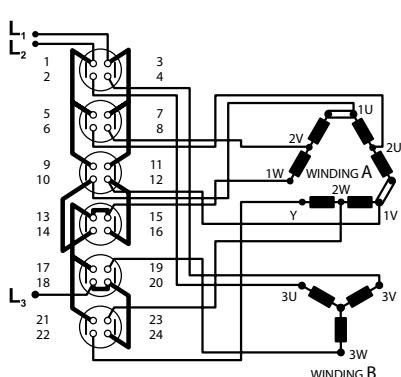
Identification on plate



9555

Contact	0	1	2	3
1 - 2			X	
3 - 4			X	
5 - 6			X	
7 - 8		X		
9 - 10	X			
11 - 12	X			
13 - 14		X		
15 - 16			X	
17 - 18	X			
19 - 20			X	
21 - 22	X	X		
23 - 24			X	

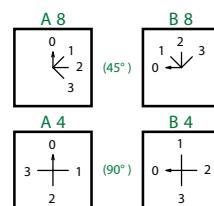
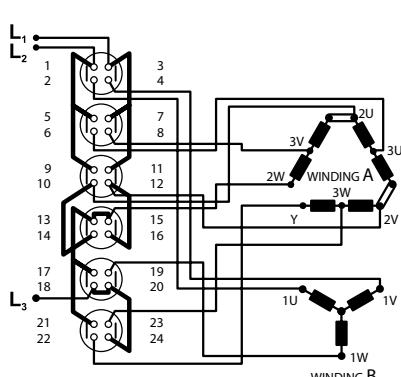
Pole change-over switch ( $O - \Delta_A - Y_B - Y_A$ )



9556

Contact	0	1	2	3
1 - 2		X		
3 - 4		X		
5 - 6			X	
7 - 8			X	
9 - 10	X			
11 - 12	X			
13 - 14		X		
15 - 16			X	
17 - 18	X			
19 - 20		X		
21 - 22	X	X		
23 - 24			X	

Pole change-over switch ( $O - Y_B - \Delta_A - Y_A$ )



## SWITCHES FOR THREE-PHASE ASYNCHRONOUS MOTORS

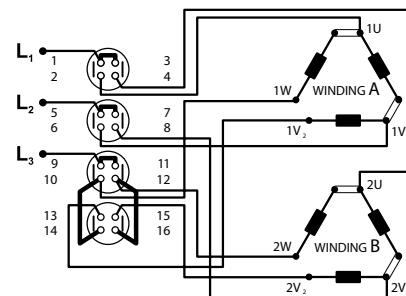
OBZOR

Diagram number

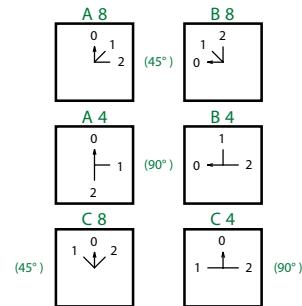
9553

Contact	0	1	2
1 - 2			X
3 - 4			X
5 - 6		X	
7 - 8		X	
9 - 10		X	
11 - 12			X
13 - 14		X	
15 - 16		X	

Pole change-over switch 2 separate windings



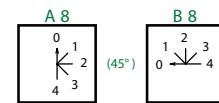
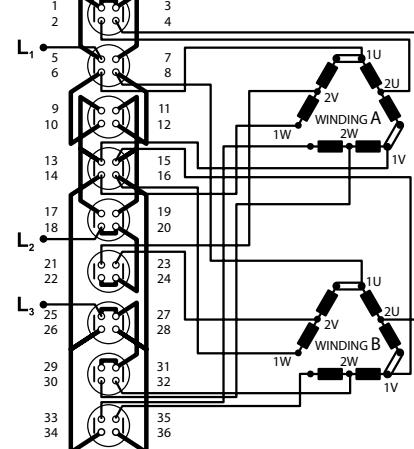
Identification on plate



9557

Contact	0	1	2	3	4
1 - 2				X	
3 - 4					X
5 - 6		X			
7 - 8		X			
9 - 10			X		
11 - 12			X		
13 - 14			X		
15 - 16			X		
17 - 18	X				
19 - 20	X				
21 - 22		X			
23 - 24			X		
25 - 26	X				
27 - 28	X				
29 - 30			X		
31 - 32			X		
33 - 34	X	X			
35 - 36	X	X			X

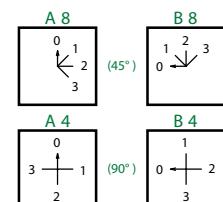
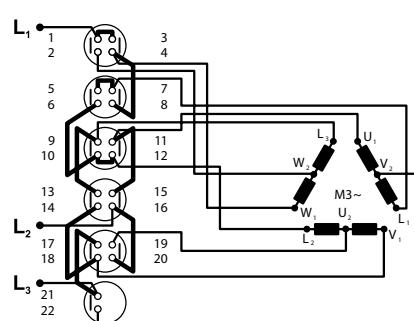
Pole change-over switch ( $\Delta_A - \Delta_B - \nabla_A - \nabla_B$ )



9567

Contact	0	1	2	3
1 - 2				X
3 - 4		X	X	
5 - 6	X			X
7 - 8		X	X	
9 - 10	X			X
11 - 12		X	X	
13 - 14		X	X	
15 - 16	X	X		
17 - 18	X	X		
19 - 20			X	
21 - 22			X	

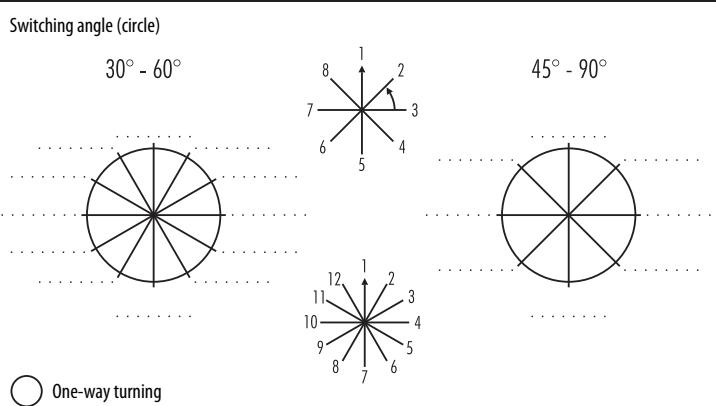
Pole change-over switch ( $O - Y - \Delta - \nabla$ )



# CUSTOM CAM SWITCH SPECIFICATION

Customer	
Address	
Company ID	Tax ID
Contact person	Fax
Tel. No.	
Date	
The switch is intended for	

Type range	VSR10	VSR16	VSR20
	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
VSN10	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
VSN16	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
VSN20	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
VSN25	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
VSN32	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
VSN40	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
VSN63	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
VSN75	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
VSN80	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
VSN100	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
VSN125	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
VSN150	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
VSN250	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>



Initial position - mark with arrow  
Reverse movement - mark with arrow in direction of return (only for 45 °)

45° a 90°: Recommended initial position 1 or 7, nevertheless, it can be placed in any marked position.  
30°: Recommended initial position 1 or 10.

Standard links		
Standard links for connection of two contacts on the same level and between to adjacent levels.	<input checked="" type="checkbox"/>	Closed contact.
	<input checked="" type="checkbox"/>	Closed contact in two (or more) consecutive positions, with intermediate position interruption.
	<input checked="" type="checkbox"/>	Closed contact in two (or more) consecutive positions, without intermediate position interruption.
	<input type="checkbox"/>	Overlapping contacts: one contact closes (or opens) only after the latter contact closed (or opened).
	<input checked="" type="checkbox"/>	Pulse contact: Closed in the intermediate positon for the time interval needed to change the position.

Contact number	Theoretical position identification											
	1	2	3	4	5	6	7	8	9	10	11	12
1 2  3 4												
5 6  7 8												
9 10  11 12												
13 14  15 16		1 - 2										
17 18  19 20		3 - 4										
21 22  23 24		5 - 6										
25 26  27 28		7 - 8										
29 30  31 32		9 - 10										
33 34  35 36		11 - 12										
37 38  39 40		13 - 14										
41 42  43 44		15 - 16										
45 46  47 48		17 - 18										
		19 - 20										
		21 - 22										
		23 - 24										
		25 - 26										
		27 - 28										
		29 - 30										
		31 - 32										
		33 - 34										
		35 - 36										
		37 - 38										
		39 - 40										
		41 - 42										
		43 - 44										
		45 - 46										
		47 - 48										

Diagram drawing number

## Allocation of controllers to front panels (for VSN 10 - 250 switches):

front panel	controller	NM	NS	NO
AN		✓	✗	✗
PN		✗	✓	✗
PN/Z*		✗	✗	✗
HN		✗	✗	✓

\* as a spare part only

## Notes:

## Accessories:

Customer drawing number

## **OBZOR** **Production Cooperative Zlin**

OBZOR is a stable and reliable supplier  
of products and services since 1965.

Traditional Czech producer of cam switches, house  
switches and sockets and other electrical accessories.  
A major supplier of plastic components for Automotive  
industry. The company has excellent machinery, also  
offers product assembly cooperation.  
Employer of physically challenged people.

The aim of the company is to constantly improve the  
quality, declared by following certificates: CSN EN  
ISO 9001:2009 and ISO 14001:2005.



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